

# **PIX-Agricultural Belts**



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# **PIX-Agricultural Belts**

PIX-Agricultural Belts are designed to follow the international standard norms used by the original equipment manufacturers and are widely used in the replacement market and offer a trouble-free and zeromaintenance life.

PIX is an established name in Agricultural Belts. Agricultural Belts work in the most arduous environment and have to withstand adverse conditions while operating.

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### **Schematic illustrations**

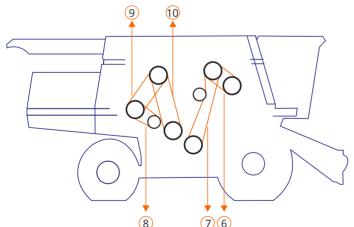
Belt drives on the RHS of a combine harvester

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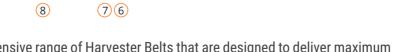


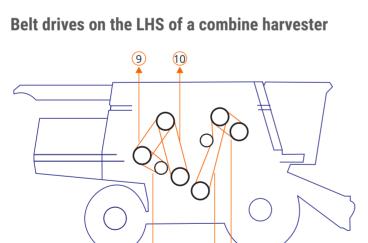
- 1. Engine to posi torgue drive
- 2. Ground drive variator
- 3. Beater drive
- 4. Feeder drive
- 5. Header drive



- 6. Compressor drive
- 7. Unloader drive
- 8. Dust drive
- 9. Thresher variator drive
- 10. Fan drive

PIX offers an extensive range of Harvester Belts that are designed to deliver maximum strength and stability on the toughest drives while delivering efficient power transmission with outstanding protection against heavy shock loads, abrasion, dust, oil, and ozone.







# **PIX-Harvester®-XS**

**Agricultural Wrapped Belts** 

# **Features**

- > Special CR treated outer jacketing fabric for higher durability.
- > Anti-static, oil, and heat resistant.
- Maximum Belt linear speed (Classical section: Up to 30 m/Sec, Wedge section: up to 42 m/Sec, Narrow section: up to 45 m/Sec).
- > Temperature range: -18°C to +80°C.

# **Reference standards**

BS 3790, BS 3733: 1974, ASAE S211.3 & 4

		Dimensi	on	Min. Pulley	Manufacturi	ng Range	Length		
Section	Top Width (mm)	Thickness (mm)	Angle (Degree)	Dia. (mm)	Min. (inch/mm)	Max. (inch/mm)	Designation		
Classical Section									
AG-A	13.0	8.0	40	71.0	16 / 406	357 / 9068	Li		
AG-B	17.0	11.0	40	112.0	16 / 406	926 / 23520	Li		
AG-C	22.0	14.0	40	180.0	31 / 787	927 / 23546	Li		
AG-D	32.0	19.0	40	355.0	44.5 / 1130	928 / 23571	Li		
			Wed	ge Section					
AG-SPZ	10.0	8.0	40	63.0	19 / 479	157.5 / 4000	Lp		
AG-SPA	13.0	10.0	40	90.0	22.5 / 576	359 / 9113	Lp		
AG-SPB	17.0	14.0	40	140.0	39.5 / 1000	928.5 / 23580	Lp		
AG-19	19.0	15.0	40	180.0	88.5 / 2253	359.5 / 9137	Lp		
AG-SPC	22.0	18.0	40	224.0	73 / 1861	931 / 23654	Lp		
			Narı	row Section					
AG-3V	9.7	8.0	40	63.0	19.5 / 495	160 / 4064	La		
AG-5V	15.8	13.5	40	140.0	48 / 1219	929 / 23597	La		
AG-8V	25.4	23.0	40	335.0	101 / 2565	934 / 23724	La		



# **PIX-Harvester®-HXS**

**Agricultural, Wrapped Banded Belts** 

### **Features**

- > High power transmission capacity than standard Belts.
- > High strength tensile member with minimum elongation.
- > Controlled radial and lateral run-out, facilitate smooth operation.
- > Top curvature provides superior adhesion and accelerates the heat dissipation rate.
- > Extended service life.
- > Anti-static, oil, and heat resistant.
- > Temperature range: -18°C to +80°C.

### **Reference standards**

BS 3790, ASAE211-4

### **Product range**

Ocation		Dimension		Min. Pulley Dia.	Manufactu	ring Range	Length
Section	Top width (mm)	Thickness (mm)	Angle (Degree)	(mm)	Min. (inch/mm)	Max. (inch/mm)	Designation
AG-HA	13.0	10.5	40	15.9	33 / 838	255 / 6477	Li
AG-HB	17.0	14.5	40	19.0	43 / 1092	900 / 22860	Li
AG-HC	22.0	17.0	40	25.5	47 / 1194	923 / 23444	Li
AG-HSPZ	10.0	10.0	40	12.0	46.5 / 1180	357.5 / 9080	Lp
AG-HSPA	13.0	12.0	40	15.0	38 / 959	175 / 4439	Lp
AG-HSPB	17.0	17.0	40	19.0	69.5 / 1762	367.5 / 9331	Lp
AG-HSPC	22.0	22.5	40	25.5	64 / 1632	926 / 23527	Lp
AG-H3V	9.7	10.5	40	10.3	45 / 1143	176 / 4470	La
AG-H5V	15.8	16.5	40	17.5	50 / 1270	923 / 23444	La

Note: Aramid cord construction Belts are available upon request.



# **PIX-Harvester<sup>®</sup>-VS**

Agricultural, Variable-speed Wrap Belts

### **Features**

- > Highly flexible, suitable for smaller diameter pulleys.
- > High power transmission capacity than standard Belts.
- > High tensile strength.
- > Excellent performance under variable load conditions.
- > Temperature range: -18°C to +80°C.

# **Reference standards**

ISO 3410:1989 / BS 3733:1974, ASAE 211-3 & 4

Section	Top width	Thickness	Angle	Manufacturing Range		Length
Section	(mm)	(mm)	(Degree)	Min. (mm)	Max. (mm)	Designation
AG-HI	25.0	13.0	30	1162	6534	Le
AG-HJ	32.0	15.0	30	1225	8273	Le
AG-HK	38.0	18.0	30	1535	9205	Le
AG-HL	45.0	20.0	30	1650	6705	Le
AG-HM	51.0	22.0	30	1935	10132	Le



# PIX-Duo<sup>®</sup>-XS

Agricultural, Double-sided, Hexagonal Wrap Belts

# **Features**

- > Transmits power from both sides of the Belt.
- The center cord provides high tensile strength and low stretch.
- Special design provides excellent flexibility required in twin power drives.
- > Enhanced product life.
- > Temperature range: -18°C to +80°C.

# **Reference standards**

BS 3733: 1974, ASAE 211-3 & 4

		Dimension		Min. Pulley Dia.	Manufacturi	Length	
Section	Top width (mm)	Thickness (mm)	Angle (Degree)	(mm)	Min. (inch)	Max. (inch)	Designation
AG-AA	13.0	10.0	40	80.0	46	254	Le
AG-BB	17.0	14.0	40	125.0	40	924	Le
AG-CC	22.0	17.0	40	224.0	73	924	Le
AG-25	25.0	22.0	40	280.0	88	925	Le
AG-DD	32.0	25.0	40	355.0	158	900	Le



# **PIX-Harvester®-XR**

Agricultural, Moulded Raw Edge Cogged Belts

# **Features**

- > Higher power transmission capacity over standard Belts.
- > Belts offer enhanced longitudinal flexibility due to specially designed cog profile.
- > Suitable for drives using smaller diameter pulleys at higher RPM.
- > Suitable for reverse bend drives.
- The unique combination of lateral rigidity, which reduces the dishing effect, offers improved power transmission.
- > Anti-static, oil & heat resistant.
- > Specially compounded for significant performance, under variable speed conditions.
- > No bottom cracking/chipping is observed, as the Belt design is application-specific.
- > Low Belt-stretch due to the high tensile strength cords used in the Belt.
- > Temperature range: -25°C to +100°C.

# **Reference standards**

BS 3790, BS 3733: 1974, ASAE S211.3 & 4

### **Product range**

Section		Dimension		Recommended Minimum	Manufactu	Length			
Section	Top Width (mm)	Thickness (mm)	Angle (Degree)	pulley Dia. (mm)	Min. (inch/mm)	Max. (inch/mm)	Designation		
Classical Section									
AG-AX	13.0	8.0	36	63.0	21.5/550	200/5000	Li		
AG-BX	17.0	11.0	36	90.0	21.5/550	200/5000	Li		
AG-CX	22.0	14.0	36	140.0	23.5/600	200/5000	Li		
			١	Wedge Section					
AG-XPA	13.0	10.0	36	71.0	21.5/550	200/5000	Lp		
AG-XPB	16.3	14.0	36	112.0	21.5/550	200/5000	Lp		
AG-XPC	22.0	18.0	38	180.0	23.5/600	248/6300	Lp		
			١	arrow Section					
AG-3VX	9.7	8.0	38	56.0	21.5/550	200/5000	La		
AG-5VX	15.8	13.5	38	112.0	21.5/550	200/5000	La		

Note: Aramid cord construction Belts are available upon request.



**PIX-Spectra®-XR** Centre-corded, Extremely Flexible, Raw Edge Laminated Belts

# **Features**

- > Higher power rating compared to standard wrap Belts.
- > Improved flexibility, and best suited for acute reverse bend drive or in twisted-drive applications.
- > High tensile strength.
- > Superior Belt life.
- > Temperature range: -25°C to +100°C.

## **Reference standard**

BS 3790

Section	Top width	Thickness	s Manufacturing Range		Length
	(mm)	(mm)	Min. (inch)	Max. (inch)	Designation
CC-AX	12.7	8.5	24	200	Li
CC-BX	15.5	11.0	24	200	Li
CC-CX	22.0	14.0	51	200	Li



# **PIX-Harvester®-XV**

Agricultural, Variable-speed, Moulded Raw Edge Cogged Belts

### **Features**

- Specially designed for high-speed applications, using smaller diameter pulleys.
- > Highly flexible and offers accelerated heat dissipation rate.
- > Excellent performance under variable load conditions.
- > Temperature range: -25°C to +100°C.

## **Reference standards**

ISO 3410:1989 / BS 3733:1974, ASAE 211-3 & 4

### **Product range**

	Top width	Thickness	Angle	Manufacturing Range		Length	
Section	(mm)	(mm)	(Degree)	Min. (mm)	Max. (mm)	Designation	
XHG	17.0	8.0	26	550	5000	Le	
XHH	20.0	10.0	26	550	5000	Le	
XHI	25.0	13.0	26	550	5000	Le	
XHJ	32.0	15.0	26	750	5000	Le	
ХНК	38.0	18.0	26	750	5000	Le	
XHL	45.0	20.0	26	750	5000	Le	
XHM	51.0	22.0	26	750	5000	Le	
XHN	57.0	24.0	26	750	5000	Le	
XHO	64.0	25.0	26	750	5000	Le	

Note: Aramid cord construction Belts are available upon request.



# **PIX-Rice Harvester Belts**

Rice harvesters have helped in significantly improving the productivity of rice harvesting, which in general is a highly labour-intensive process.

Given the extreme conditions that are characteristic of this application, the modern Rice Harvesters call for the Belts, to be extremely robust and reliable.

PIX-Rice Harvester Belts are specially engineered for the heavyduty rice harvesting machines, equipped to reliably transmit power even in adverse conditions with higher efficiency.

The series comprises a host of products in Raw Edge Cogged and Wrapped construction-

PIX-Dominator®-XR PIX-Enforcer®-XS PIX-Valiant®-XS

# **PIX-Dominator®-XR**

High-power, High-strength, Moulded Raw Edge Cogged Belts

### **Features**

- > Superior high power transmission capacity.
- > Aramid cord reinforcement for superior tensile strength.
- > Lower elongation and slippage.
- > Excellent performance under heavy shock load conditions.
- > Superior lateral rigidity and longitudinal flexibility.
- > Suitable for drives with small diameter pulleys.
- > Suitable for heavy-duty and high speed applications.
- > Anti-static, oil and heat resistant.
- > Temperature range: -25°C to +100°C.

### **Reference standards**

**PIX** proprietary

Section	Top Width	Thickness	Manufacturing Range		Length Desg.
	(mm)	(mm)	Min. (inch)	Max. (inch)	
RH10-BX	17.0	10.0	22	85	Lp
RH10-CX	22.0	11.0	22	85	Lp





# **PIX-Enforcer<sup>®</sup>-XS**

High-power, High-strength, Inversely Flexible Wrap Belts

## **Features**

- > Superior power transmission capacity over standard Belts.
- > Specially treated outer fabric cover for high wear resistance.
- > Specially coated Aramid cords offer enhanced adhesion strength and minimal elongation.

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- > Unique design in wrap construction profile offers the acute reverse bending property to the Belts facilitating smooth functioning over smaller diameter pulleys.
- > Smooth and enhanced performance over variable load and the drives using reverse idlers.
- > Longer service life.
- > Extended temperature range: -25°C to + 100°C.

Section	Top Width	Thickness	Manufacturing Range		Length Desg.
(mm)	(mm)	(mm)	Min. (inch)	Max. (inch)	
RH80-A	13.0	8.0	46	185	Lp
RH80-B	17.0	10.0	46	156	Lp
RH80-C	22.0	11.0	46	176	Lp



# **PIX-Valiant<sup>®</sup>-XS**

High-power, Inversely Flexible Wrap Belts

### **Features**

- > High power transmission capacity as compared to standard Belts.
- > Unique design in wrap construction profile offers the acute reverse bending property to the Belt facilitating smooth functioning over smaller diameter pulleys.
- > High tensile strength.
- > Extended service-life.
- > Extended temperature range: -25°C to + 100°C.

Section	Top Width	Thickness	Manufacturing Range		Length Desg.
	(mm)	(mm)	Min. (inch)	Max. (inch)	
RHR2-A	13.0	8.0	46	185	Lp
RHR2-B	17.0	10.0	46	156	Lp
RHR2-C	22.0	11.0	46	176	Lp



# **PIX-Carrot Harvester Belts**

Carrot harvesters are top lifters, where Belts are used as a medium to transport the carrots that are pulled from the soil to the storage tank.

This application demands special construction Belts, offering high wear-resistance, considering the harsh field environment and the use of several mid-roller pulleys in the application.



# **PIX-Extractor®-XS**

**Carrot Harvester Belts** 

## **Features**

- > Unique top-profile design to lift/extract carrots from the field.
- > High wear resistance outer fabric for longer service life.
- > Superior adhesion to eliminate top-profile separation.
- > Special rubber compound of high wear/tear and crack resistance.
- > Ozone, water and heat resistance to minimise premature formation of cracks.
- > High tensile strength with minimum elongation.
- > Temperature range: -18°C to +80°C.

Section	Top Width	Thickness		Angle	Manufactu	ıring Range	Length
	(mm)	(mm)	Height (mm)	(Degree)	Min. (inch)	Max. (inch)	Desg.
PT7-D (32x26)	32.0	26.0	7.0	40	142	924	Li
PT7-37 (37x25)	37.0	25.0	7.0	40	116	371	Li



# **PIX-Tractor Belts**

A tractor is a highly sophisticated multi-utility agrarian vehicle, which is designed to deliver higher torque levels at a lower speed.

PIX-Tractor Belts are uniquely designed to facilitate optimum power transmission from the engine to the equipment, they are designed to deliver optimum efficiency at higher levels of torque and at intermittent speed levels.

# **PIX-Force<sup>®</sup>**

Automotive, Moulded Raw Edge Cogged Belts

### **Features**

- > Best suited for next-generation, high-speed engines.
- > Cog profile offers enhanced flexibility and accelerated heat dissipation rate.
- > Higher power transmission capacity, best suited for smaller diameter pulleys.
- > Specially treated tensile cords offer superior strength and minimal stretch.
- > Compounded for better grip and lateral rigidity.
- > Excellent resistance to oil and heat.
- > Suitable for HEMM (Heavy earthmoving machinery) applications.
- > Temperature range: -45°C to +120°C.

# **Reference standards**

BS ISO-5287, DIN 7753-3, SAE J 636, JASO E 107

	Top Width	Thickness	Angle	Manufactu	ring Range	Length
Section	(mm)	(mm)	(Degree)	Min. (mm)	Max. (mm)	Designation
X9.5 / AVX10	10.0	8.0	36	550	5000	La
X12.5 / AVX13	13.0	10.0	36	550	5000	La
X10A	10.5	8.0	36	550	5000	Le
X11A	11.5	8.0	36	550	5000	Le
X13A	13.5	9.0	36	550	5000	Le
X15A	17.0	10.5	38	550	5000	Le
X17A	18.5	11.0	36	550	5000	Le
X20A	21.5	12.5	36	550	5000	Le



# **PIX-Force**<sup>®</sup>

Automotive, Ribbed / Poly-V Belts

# **Features**

- > Special EPDM high compression compound for enhanced dimensional stability, minimal vibrations and reduced noise levels.
- > Exceptional performance in extreme temperature conditions because of special thermal resistance compound, where the temperature fluctuates from -35°C to +130°C.
- > Special fibre-loaded compound offers enhanced product life.
- > High power-rated Belts for improved performance over higher load and speed conditions.
- > Oil and heat resistant, suitable for HEMM applications.
- > Superior ozone, steam, water and acid resistance to minimise early ageing and crack formation.

# **Reference standards**

ISO 9981, RMA IP 26

# **Product range**

Section	Thickness (mm)	Rib Pitch (mm)	Min. Pulley Dia. (mm)	Manufacturing Range		Length
				Min. (mm)	Max. (mm)	Designation
PK	4.5	3.56	45	280	5000	Le
DPK	7.0	3.56	50	1195	3255	Le

# **Service Equipment**







PIX-Belt

Length Measurer

**PIX-** Tension Tester



PIX-Pentagon

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**PIX-Pulley Gauges** 



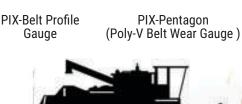
PIX-X'Align® Laser-guided Pulley Alignment Tool







**PIX-Service Kit** 





PIX-X'slit (Belt Cutting Machine)

# **PIX at a Glance..**

- · Fastest emerging global player in the mechanical power transmission products
- Over five decades of expertise of manufacturing quality products
- Strong global brand identity
- Distribution network in over 100 countries
- Global product approvals, quality management systems
- Global presence, subsidiary operations in U.K., Germany and UAE
- State-of-art infrastructure for the development, manufacturing and testing of products
- Dedicated and committed R&D team

IATFISOISOISO16949:20169001:201514001:201545001:2018

# **Corporate Office**



# PIX Transmissions Ltd.

B-1208, 12th Floor, One BKC, Bandra-Kurla, Complex Bandra (East), Mumbai - 400051 Maharashtra, India

- ₽ +91-(0)-22-61383025
- info@pixtrans.com
- www.pixtrans.com

# **Registered Office**



# PIX Transmissions Ltd.

J-7, M.I.D.C. Hingna Road, Nagpur - 440016 Maharashtra, India

- +91-(0)-7104 669 007/8
- info@pixtrans.com
- www.pixtrans.com

# **Overseas Offices**



# PIX Germany GmbH

Karl-Schurz-Str. 35 33100 Paderborn, Germany

- → +49 (0) 5251-2844 070
- ➡ +49 (0) 5251-2844 099
- info@pixgermany.comwww.pixgermany.de

# PIX Transmissions (Europe) Ltd.

12, Sterling Complex, Farthing Road, Ipswich, Suffolk IP1 5AP United Kingdom

→ +44 (0) 1473-743 511
→ +44 (0) 1473-742 227

- ➡ info@pixtranseu.com
- www.pixtranseu.com



# PIX Middle East FZC

P. O. Box: 54526, Technology Park 16/1, R.A.K. Free Trade Zone, Ras-Al-Khaimah, UAE

*J* +971-7-2444366
 *H* +971-7-2444367
 *H* info@pixme.ae

www.pixme.ae



# **PIX Middle East Trading LLC**

P. O. Box: 238085 Near UAE Exchange Al Quasis Ind-2 Dubai, U.A.E.

→ +971-4-2345 100
 → +971-4-2345 101
 > info@pixme.ae
 → www.pixme.ae

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