

**SCHAEFFLER**



## Lubricators

For grease and oil lubrication



## Foreword

With the automatic lubricators CONCEPT2 and CONCEPT8, it is possible to supply almost all industrial machines and equipment precisely with oil or grease. Due to their versatile programmability and the possibility of constructing comprehensive lubrication systems, there are hardly any limits to their use. The product range is supplemented by manual lubrication tools.

### **Expanding product range**

The product range of lubricators is being steadily expanded by the addition of further articles, appropriate accessories and replacement parts. This makes it possible to keep pace with advancing technical development and other increasing requirements.

### **Current product information always online**

This edition of this publication (TPI 252) describes the status of product information at the time of publication.

Current edition: June 2018.

The publication will be continuously modified and supplemented to reflect the expanding product range. In addition, the addition of further information on the design of lubrication systems is planned.

The current edition of TPI 252 is already available for download at:

■ [www.schaeffler.de/std/1D4F](http://www.schaeffler.de/std/1D4F).

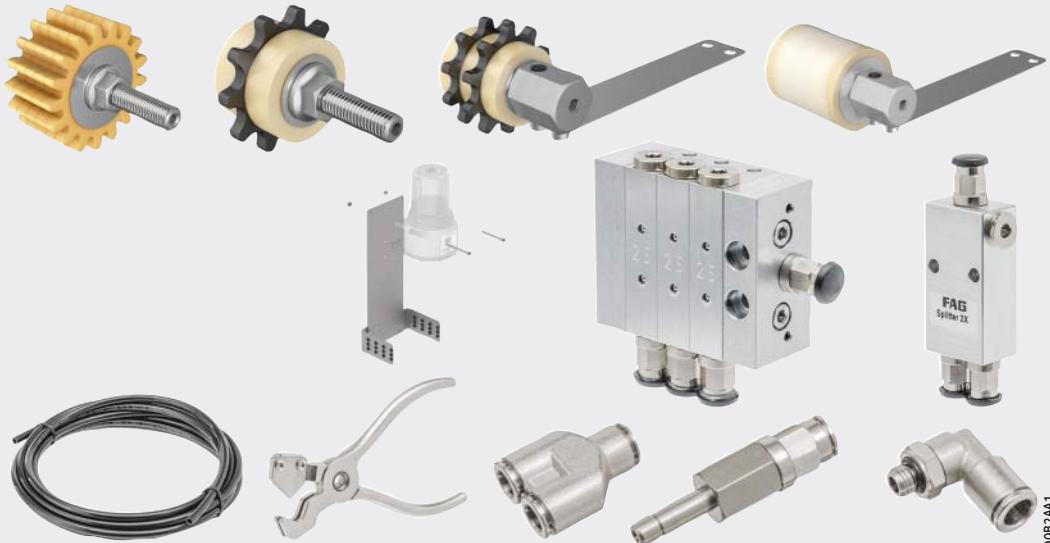


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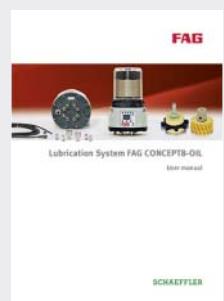
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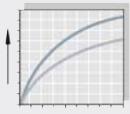


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## Technical principles



00015CEB



000B2A6A

## Automatic lubricators



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## Accessories for automatic lubricators



000B2AE3

## Manual lubrication tools

**Filter**

2 Anzahl Schmierstellen	<input checked="" type="checkbox"/> Anzahl Schmierstellen
21 Umlaufgekennzeichnung	<input checked="" type="checkbox"/> Umlaufgekennzeichnung
Schmierstoff	<input checked="" type="checkbox"/> Schmierstoff
Spannungsverzerrung	<input checked="" type="checkbox"/> Spannungsverzerrung
Regelung der Schmierförderung	<input checked="" type="checkbox"/> Regelung der Schmierförderung

**Produkte**

CONCEPT2	Grob, nur zwei Tropfpositionen, eingeschränkt für Motor mit einem Regelsystem ist es jedoch abhängig, bei diese müssen die Schmierstellen mit einer Schmierschleuse ausgestattet werden.
Gerät	<input checked="" type="checkbox"/>
Kartuschen	<input checked="" type="checkbox"/>
Schläuche	<input checked="" type="checkbox"/>
Schmierschleuse	<input checked="" type="checkbox"/>
Anschlusskabel	<input checked="" type="checkbox"/>
Zubehör	<input checked="" type="checkbox"/>

**CONCEPT1**

Anschlussmenge (ml)	Anschlussmenge (ml)	Entfernung der Schmierstelle (m)
60	4000	5

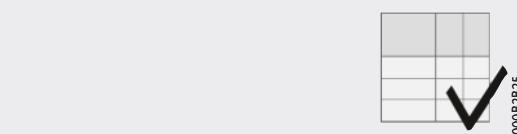
**M10x1, gewinkelt, doppelseitig**

**Art der Schmierschleuse**  Röhre  Linse **Schmierschleuse CONCEPT**  Gewinde  Gewinde

**28 Temperatur am der Schmierschleuse**

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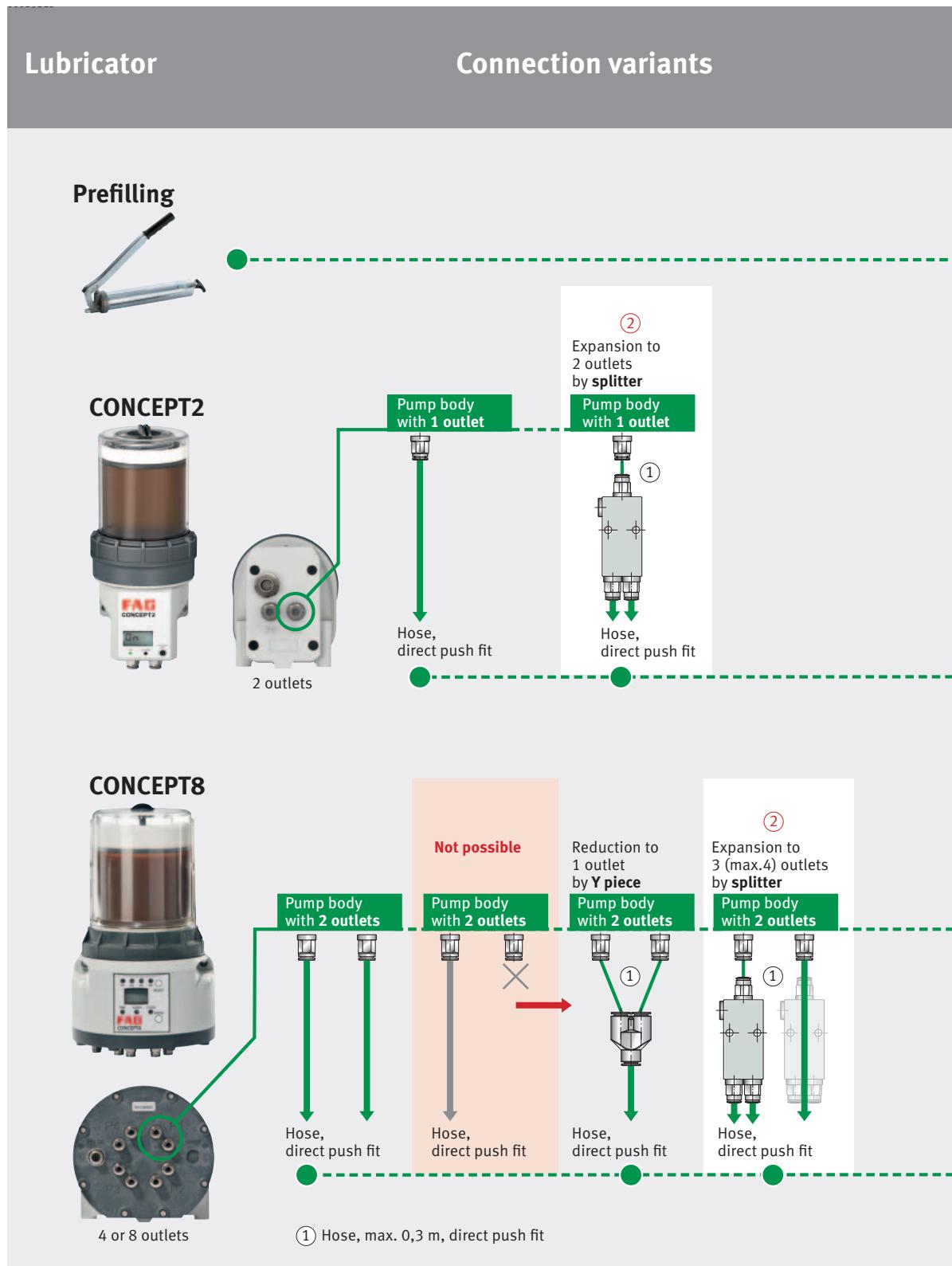
## Online and print media



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## Appendix

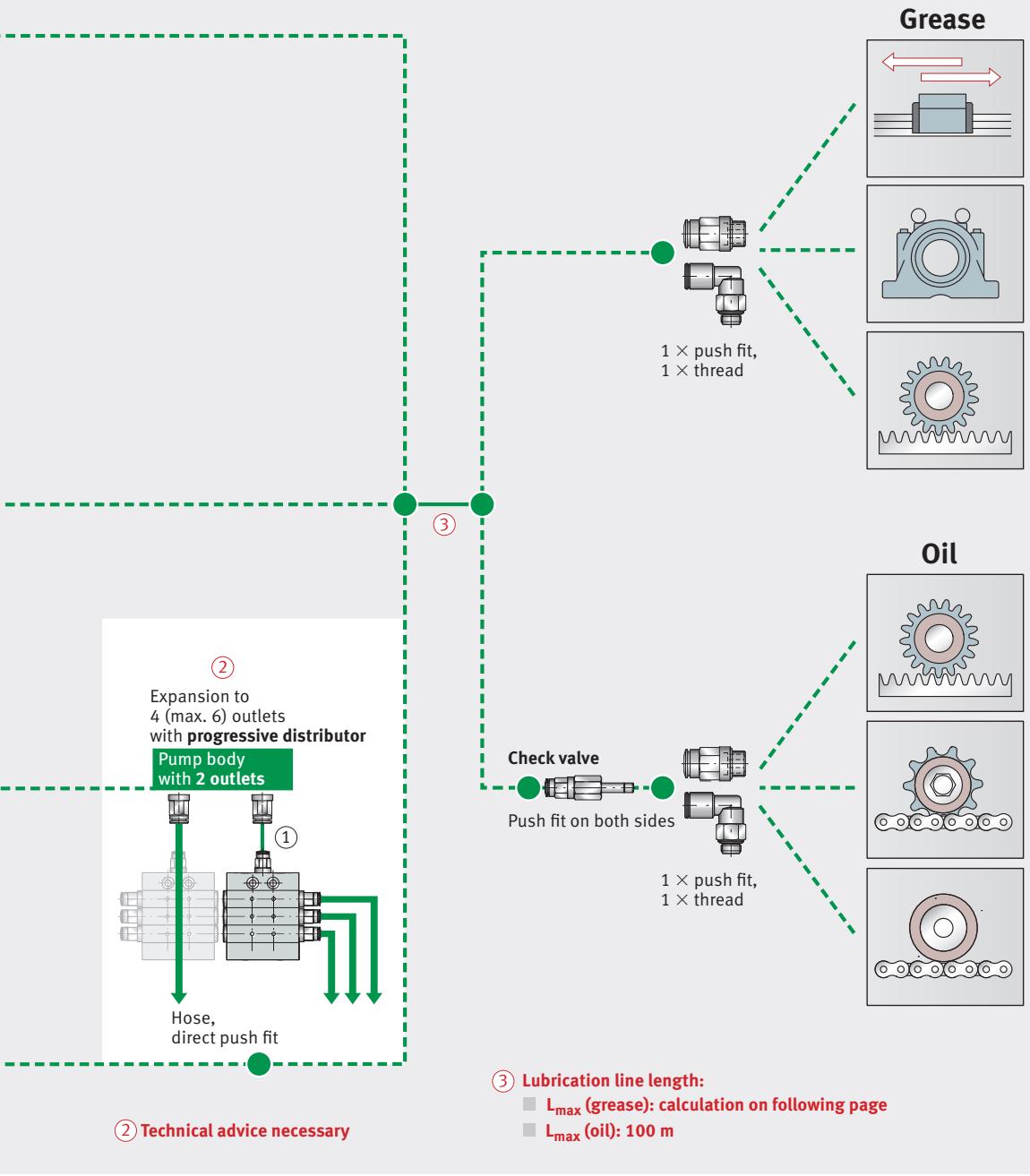
# Connection scheme for automatic lubricators





## Lubrication line

## Connection fitting Lubrication point



# System design

## Calculation of lubrication line length for grease lubrication

In design of the lubrication system, the maximum lubrication line length must be observed.

The maximum lubrication line length  $L_{\max}$  is dependent in the case of grease lubrication on:

- the delivery pressure of the lubricator
- the grease temperature
- the grease
- the inside diameter of the lubrication line
- the pause times between the pump strokes.

$L_{\max}$  is calculated as follows:

$$L_{\max} = \frac{p_{\max}}{p_L} \cdot K_S \cdot K_P$$

$L_{\max}$  m

Maximum lubrication line length

$p_{\max}$  bar

Delivery pressure of lubricator, see table

$p_L$  bar/m

Pressure loss in lubrication line, *Figure 1*, page 9

$K_S$  –

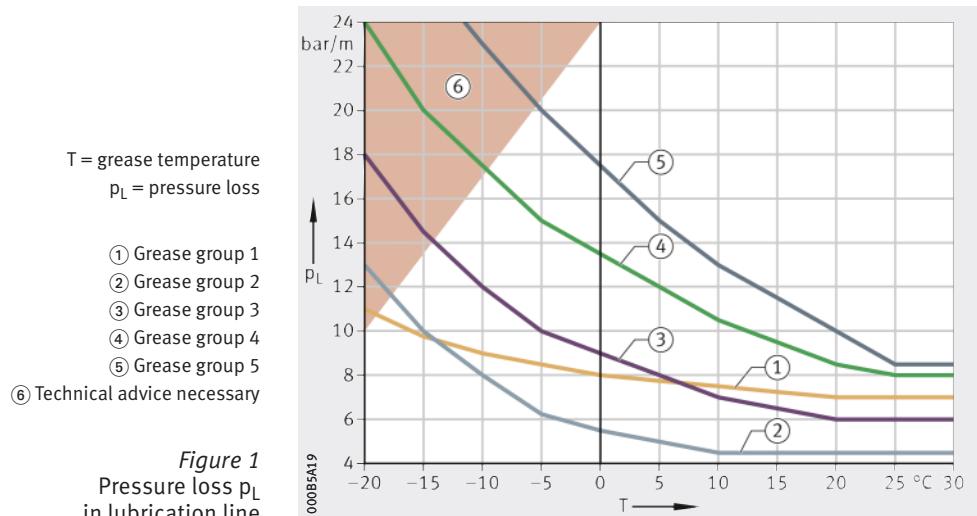
Correction factor for inside diameter of lubrication line, see table, page 10

$K_P$  –

Correction factor for pause time between pump strokes, see table, page 10.

Delivery pressure  $p_{\max}$

Lubricator	$p_{\max}$ bar
CONCEPT2 (battery)	30
CONCEPT2 (DC 24 V)	50
CONCEPT8 (DC 24 V)	70



#### Grease groups of Arcanol greases

Grease group	Grease
1	Arcanol Food2 Arcanol MOTION2 Arcanol SPEED2,6
2	Arcanol LOAD460 Arcanol TEMP120
3	Arcanol LOAD150 Arcanol LOAD220 Arcanol LOAD400 Arcanol MULTI2 Arcanol MULTITOP Arcanol TEMP110 Arcanol TEMP200
4	Arcanol CLEAN-M Arcanol LOAD1000 Arcanol MULTI3 Arcanol TEMP90
5	Arcanol Vib3

The allocation of the grease Arcanol Bio2 to the grease groups was not yet complete at the time of publication. If necessary, please contact Schaeffler.

# System design

Correction factor  $K_S$

Inside diameter of lubrication line mm	$K_S$
5	1
4	0,65

Correction factor  $K_P$

Pause time between 2 pump strokes h	$K_P$
$\geq 3$	1
< 3	0,65



The procedure described here for calculating the maximum lubrication line length is only valid for a simple lubrication line without additional components such as splitters, progressive distributors or angled hose connectors.

## Lubrication line length for oil lubrication

### Design example

In oil lubrication, the maximum lubrication line length  $L_{max}$  is:

$$L_{max} = 100 \text{ m}$$

Initial data:

- lubricator CONCEPT8 (DC 24 V)
- grease temperature = +20 °C
- Arcanol MULTITOP
- inside diameter of hose = 5 mm
- pause time between 2 pump strokes = 5 h.

Calculation of the maximum lubrication line length  $L_{max}$ :

- delivery pressure  $p_{max} = 70 \text{ bar}$
- pressure loss  $p_L = 6 \text{ bar/m}$
- correction factor  $K_S = 1$
- correction factor  $K_P = 1$
- maximum lubrication line length  $L_{max} \approx 11,6 \text{ m.}$

**FAG**



## Automatic lubricators

CONCEPT2  
CONCEPT8  
Demo case  
Complete packages

# Automatic lubricators

## CONCEPT2 ..... 14

These lubricators to protection class IP54 offer, with their two pump bodies, a high degree of flexibility for the supply of grease or oil as a lubricant.

Lubricant is dispensed by means of an integrated time controller or an external control system. If the machine and the lubricator have a coupled voltage supply, lubrication is only carried out during the machine operating time.

## CONCEPT8 ..... 18

These lubricators to protection class IP65 offer, with their two or four pump bodies, a high degree of flexibility for the supply of grease or oil as a lubricant.

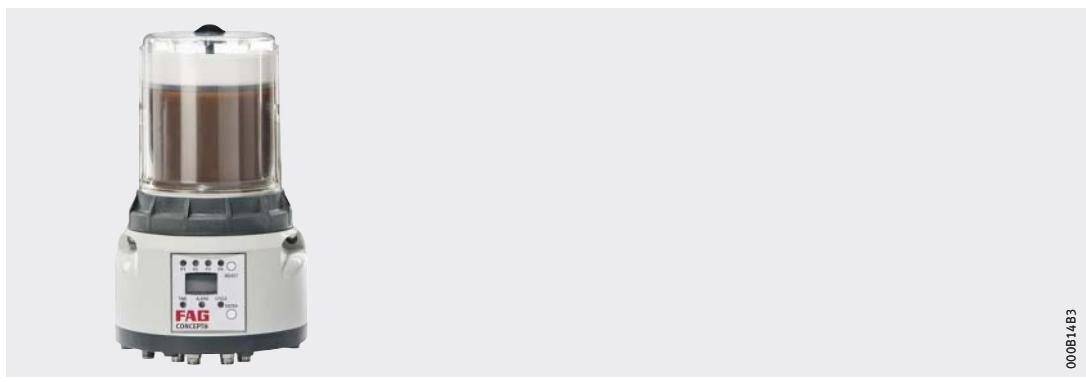
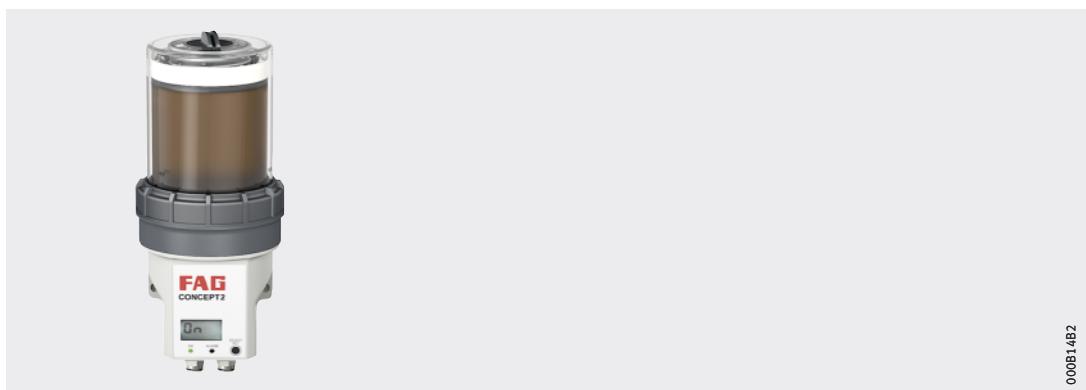
Lubricant is dispensed by means of an integrated time controller or an external control system. If the machine and the lubricator have a coupled voltage supply, lubrication is only carried out during the machine operating time.

## Demo case ..... 22

The demo cases are particularly suitable for the External Sales function. Each case contains the essential components of a lubrication system.

## Complete packages ..... 24

The complete packages contain a simple starter kit of the components necessary for supplying common applications automatically with lubricant.



## CONCEPT2

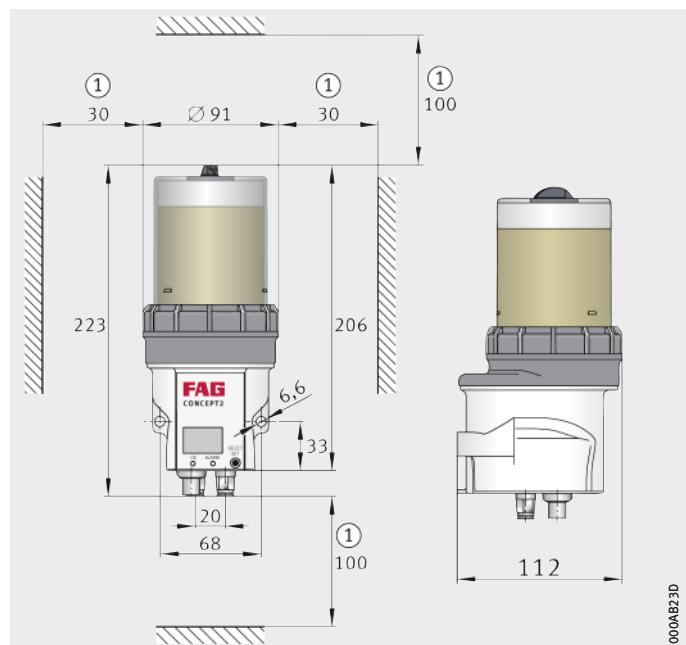
- ① Multi-function interface  
for voltage supply and  
I/O communication  
② Outlets of piston pumps P1 and P2

Figure 1  
CONCEPT2-..-24VDC  
with multi-function interface



- ① Minimum distances necessary  
for the mounting and dismounting  
of the cartridge and hose connectors

Figure 2  
Dimensions and  
minimum distances



## Characteristics

- automatic, pulse-controlled lubricator for:
  - grease  
(Arcanol range up to NLGI 2, other greases by agreement)
  - oil (oil viscosity > 68 cSt)
- two independently operating piston pumps:
  - metering quantity per lubrication cycle = 0,15 cm<sup>3</sup>
- programmable pause times per piston pump:
  - 25 minutes – 925 minutes (internal time control)
  - ≥ 1 minute (external time control via PLC)
- voltage supply options:
  - internal, 3-V lithium-metal battery, non-rechargeable  
(grease version only, no multi-function interface  
for I/O communication with PLC)
  - external, DC 24 V
- delivery pressure at room temperature:
  - ≤ 30 bar (internal voltage supply)
  - ≤ 50 bar (external voltage supply)
- storage volume:
  - 250 cm<sup>3</sup>, grease cartridge replaceable
  - 300 cm<sup>3</sup>, oil container non-replaceable
- output of error messages via display, status LED and  
multi-function interface:
  - empty level display
  - back pressure too high
  - advance warning at 20% residual fill level  
(only via multi-function interface)
  - feedback function for completed lubrication cycle  
(only via multi-function interface).



## CONCEPT2

### Type overview CONCEPT2

With battery, for grease lubrication with hose diameter 6 mm			
Pump body	Dispensing points	Ordering number	Ordering designation
Quantity	Quantity		
2	2	086872931-0000-10	ARCALUB-C2-2P

### Type overview CONCEPT2-..-24VDC

With connector for DC 24 V, for grease lubrication with hose diameter 6 mm			
Pump body	Dispensing points	Ordering number	Ordering designation
Quantity	Quantity		
2	2	086873105-0000-10	ARCALUB-C2-2P-24VDC

### Type overview CONCEPT2-..-OIL-24VDC

With connector for DC 24 V, for oil lubrication with hose diameter 6 mm			
Pump body	Dispensing points	Ordering number	Ordering designation
Quantity	Quantity		
2	2	092246265-0000-10	ARCALUB-C2-2P-OIL-24VDC

**Technical data:**  
**CONCEPT2**  
**CONCEPT2-..-24VDC**  
**CONCEPT2-..-OIL-24VDC**



Feature		Value
Dimensions		91 mm×223 mm×112 mm
Mass		≈ 1 kg (without cartridge and lubricant)
Functional principle		Piston pump
Lubricant volume	Grease cartridge	250 cm <sup>3</sup>
	Oil	300 cm <sup>3</sup>
Metering quantity		0,15 cm <sup>3</sup> (per outlet for one stroke or pulse)
Guaranteed number of lubrication cycles per outlet		50 000 (corresponding to approx. 7 500 cm <sup>3</sup> of lubricant)
Operating pressure	DC 24 V	≤ 50 bar
	Battery	≤ 30 bar
Lubricant	Grease	Arcanol range up to NLGI 2, other greases by agreement
	Oil	> 68 cSt
Operating temperature		-20 °C to +70 °C
Number of outlets		2 (hose connector D = 6 mm)
Number of lubrication points		Depending on hose connector: <input type="checkbox"/> ≤ 2 (direct) <input type="checkbox"/> ≤ 4 (with splitters) <input type="checkbox"/> > 4 (with progressive distributors) <sup>1)</sup>
Connection		PA hose
Operating voltage		DC 24 V via cable 3-V lithium-metal battery
Connection plug for multi-function interface		M12×1, 4 pin (only for DC 24 V)
Current consumption	DC 24 V	I <sub>max</sub> ≤ 250 mA
Mounting position		Vertical
Controller		Integrated (microelectronic) External (PLC)
Monitoring	Pressure	Integrated, electronic (measurement of back pressure)
	Fill level	External (PLC)
Error message		Differentiated: empty level, back pressure, internal error (PLC) Error code via display Optical status display via LED (housing front panel)
Protection class		IP54
Housing material		Polyamide

<sup>1)</sup> Technical clarification necessary.

# CONCEPT8

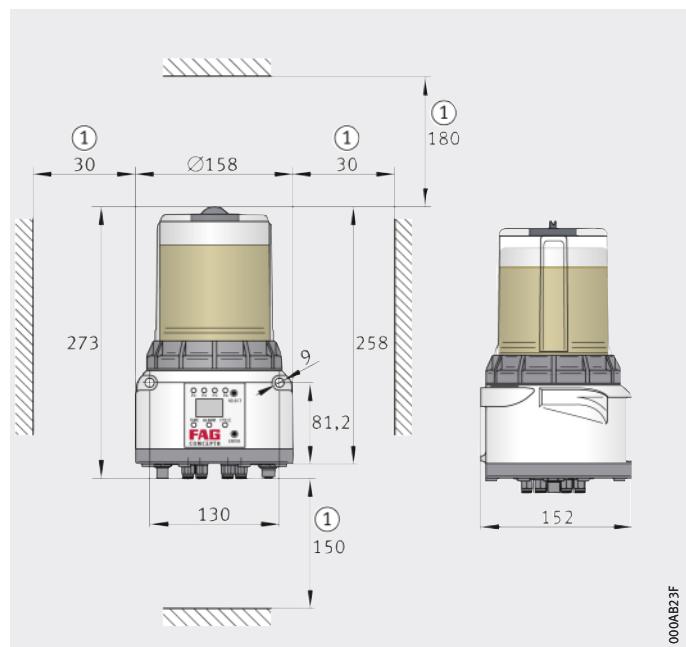
- ① Multi-function interface for voltage supply and I/O interface
- ② Outlets of piston pumps P1 to P4

Figure 1  
CONCEPT8  
with multi-function interface



- ① Minimum distances necessary for the mounting and dismounting of the cartridge and hose connectors

Figure 2  
Dimensions and minimum distances



## Characteristics

- automatic, pulse-controlled lubricator for:
  - grease  
(Arcanol range up to NLGI 3, other greases by agreement)
  - oil (oil viscosity > 68 cSt)
- independently operating piston pumps each with two outlets:
  - 2 or 4 piston pumps
  - variable metering quantity:  
min. 0,15 cm<sup>3</sup> per outlet, with 1 lubrication cycle,  
max. 7,2 cm<sup>3</sup> per outlet, with 96 lubrication cycles;  
freely selectable number of lubrication cycles per control  
operation; both outlets operated once in each of 2 lubrication  
cycles
- programmable pause times per piston pump:
  - 1 hour – 240 hours (internal time control)
  - ≥ 1 hour (external time control via PLC)
- voltage supply:
  - external, DC 24 V
- delivery pressure at room temperature:
  - ≤ 70 bar
- storage volume:
  - 800 cm<sup>3</sup>, grease cartridge replaceable
  - 1 000 cm<sup>3</sup>, oil container non-replaceable
- output of error messages via display, status LED and  
multi-function interface:
  - empty level display
  - back pressure too high
  - advance warning at 20% residual fill level  
(only via multi-function interface)
  - feedback function for completed lubrication cycle  
(only via multi-function interface).



# CONCEPT8

## Type overview CONCEPT8

With connector for DC 24 V, for grease lubrication with hose diameter 8 mm			
Pump body Quantity	Outlets Quantity	Ordering number	Ordering designation
2	4 <sup>1)</sup>	082249156-0000-10	ARCALUB-C8-2P
4	8 <sup>1)</sup>	082266646-0000-10	ARCALUB-C8-4P

<sup>1)</sup> Adjustment by deactivation of pump bodies and by combination or splitting of outputs.

## Type overview CONCEPT8-..-OIL

With connector for DC 24 V, for oil lubrication with hose diameter 6 mm			
Pump body Quantity	Outlets Quantity	Ordering number	Ordering designation
2	4 <sup>1)</sup>	083786910-0000-10	ARCALUB-C8-2P-OIL
4	8 <sup>1)</sup>	083787062-0000-10	ARCALUB-C8-4P-OIL

<sup>1)</sup> Adjustment by deactivation of pump bodies and by combination or splitting of outputs.

**Technical data:**  
**CONCEPT8**  
**CONCEPT8...OIL**



Feature	Value
Dimensions	158 mm×273 mm×152 mm
Mass	≈ 3 kg (without cartridge and lubricant)
Functional principle	Piston pump
Lubricant volume	Grease cartridge 800 cm <sup>3</sup> Oil 1000 cm <sup>3</sup>
Metering quantity	0,15 cm <sup>3</sup> (per outlet for one stroke or pulse)
Guaranteed number of lubrication cycles per outlet	65 000 (corresponding to approx. 9 750 cm <sup>3</sup> of lubricant)
Operating pressure	≤ 70 bar
Lubricant	Grease Arcanol range up to NLGI 3, other greases by agreement Oil > 68 cSt
Operating temperature	-20 °C to +70 °C
Number of outlets	max. 8 (house connector D = 8 mm)
Number of lubrication points	Depending on hose connector: <input type="checkbox"/> ≤ 8 (direct) <input type="checkbox"/> ≤ 16 (with splitters) <input type="checkbox"/> > 16 (with progressive distributors) <sup>1)</sup>
Connection	PA hose
Operating voltage	DC 24 V ± 5% (stabilised)
Connector	M12×1, 4 pin
Current consumption	DC 24 V I <sub>max</sub> ≤ 350 mA
Mounting position	Vertical
Controller	Integrated (microelectronic) External (PLC)
Monitoring	Pressure Integrated, electronic (measurement of back pressure) Fill level Integrated, reed switch
Error message	Differentiated: empty level, back pressure, internal error (PLC) Error code via display Optical status display via LED (housing front panel)
Protection class	IP65
Housing material	Aluminium (powder coated), polyamide

<sup>1)</sup> Technical clarification necessary.

## Demo case



The demo cases are particularly suitable for the External Sales function. Each case contains the essential components of a lubrication system. It can be used to explain the design and function of a lubrication system and to give an impression of the high quality design of all components.

**Scope of delivery**  
**Demo case CONCEPT2**

- lubricator CONCEPT2-2P-24VDC  
(angled connector)
- sample lubricant cartridge for grease lubrication
- lubrication gear
- chain lubrication pinion
- mains power pack
- retaining bracket, including support washers
- box of hose connector parts for lubrication line  
of diameter = 6 mm
- USB card containing installation and user manual.



**Scope of delivery**  
**Demo case CONCEPT8**

- lubricator CONCEPT8-4P
- sample lubricant cartridge for grease lubrication
- lubrication gear
- chain lubrication pinion
- mains power pack
- retaining bracket, including support washers
- box of hose connector parts for lubrication line  
of diameter = 8 mm
- USB card containing installation and user manual.

**Type overview**  
**Demo case**

Type		Ordering number	Ordering designation
Demo case	CONCEPT2	089395433-0000-10	DEMO-ARCALUB-C2-SET
	CONCEPT8	084224878-0000-10	DEMO-ARCALUB-C8-SET

## Complete packages

Figure 1  
Mounting example  
CONCEPT2 EKIT



000AF2A4

The complete package EKIT allows the rapid refitting of electric motors to the lubricator CONCEPT2. In addition to the lubricator, it contains all the accessories required for mounting and lubrication. It thus facilitates simple conversion to fully automatic relubrication.

### Scope of delivery

The complete package EKIT comprises:

- lubricator CONCEPT2 (angled connector), voltage supply options:
  - battery operation
  - external, DC 24 V, with mains connection cable (straight plug, no LED, cable length = 10 m)
- hose of outside diameter = 6 mm, length = 3 m
- device holder ARCALUB-C2.HOLDER-KIT, see page 66.  
The universal locating bracket, when fixed by means of the eye bolt on an electric motor, can be mounted in a 45° or 90° position
- hose connector parts of angled design, for interchange with existing lubrication nipples:
  - 2 pieces with thread M10×1
  - 2 pieces with thread M8×1
  - 2 pieces with thread G1/8.

### Type overview Complete packages

Type	Ordering number	Ordering designation
CONCEPT2 EKIT (battery)	092662269-0000-10	ARCALUB-C2-2P-EKIT
CONCEPT2 EKIT (mains DC 24 V)	092662277-0000-10	ARCALUB-C2-2P-24VDC-EKIT

**Note!** Grease cartridges must be ordered separately, see page 30.

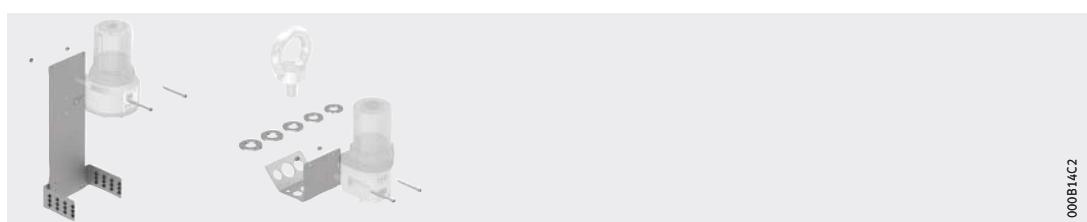
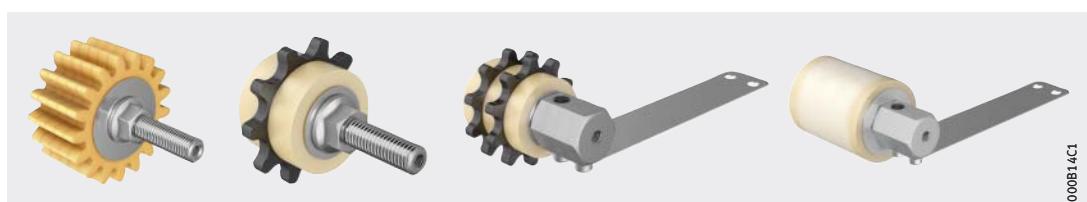
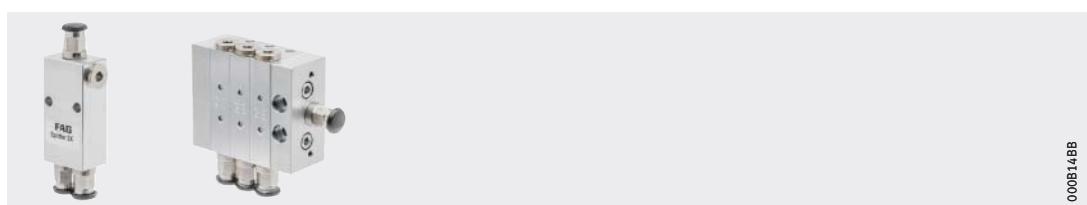
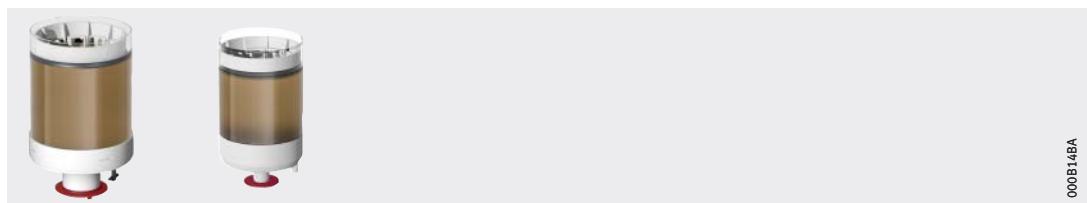


## Accessories for automatic lubricators

Voltage supply  
Grease cartridges  
Splitters, progressive distributors  
Fittings, Y pieces, check valves  
Hoses, hose cutters  
Lubrication gears  
Chain lubrication pinions  
Lubrication rollers  
Device holders

# Accessories for automatic lubricators

<b>Voltage supply</b>	.....	<b>28</b>
	The lubrication systems can be supplied with voltage either internally via a battery (CONCEPT2 only) or externally via a mains pack (DC 24 V).	
<b>Grease cartridges</b>	.....	<b>30</b>
	Based on the Arcanol range, there is a large selection of standard grease cartridges. The selection comprises multi-purpose greases, heavy duty greases, high temperature greases and special greases. By agreement, filling with customer-specific greases is possible.	
<b>Splitters, progressive distributors</b>	.....	<b>36</b>
	Splitters and progressive distributors offer the possibility of branching a pump outlet. In this case, lubricant can be distributed in uniform volumes to up to 3 lubrication points.	
<b>Fittings, Y pieces, check valves</b>	.....	<b>42</b>
	For the connection of lubrication lines to the lubricator or the lubrication point, there is an extensive range of fittings available.	
<b>Hoses, hose cutters</b>	.....	<b>48</b>
	A reliable supply of lubricant can be achieved by means of various hose diameters in graduated lengths as well as special hose cutters.	
<b>Lubrication gears, chain lubrication pinions, lubrication rollers</b>	.....	<b>50</b>
	.....	<b>58</b>
	.....	<b>64</b>
	For precise and economical metering of lubricant.	
<b>Device holders</b>	.....	<b>66</b>
	Special device holders facilitate the mounting of the lubricators CONCEPT2 and CONCEPT8 directly on the equipment to be lubricated or in its vicinity.	



# Voltage supply

## Type overview Battery

Only for CONCEPT2



000AF960

Type	Ordering number	Ordering designation
Battery pack DC 3 V	087314762-0000-10	ARCALUB-C2.BATTERY

Energy supply by a battery is only possible in the case of CONCEPT2.

## Type overview Connection cables with plug

For CONCEPT2 and CONCEPT8,  
4 ends, for available voltage supply DC 24 V,  
I/O communication possible



000AFABC

Type	Designation	Ordering number	Ordering designation
A	Plug Cable: L = 10 m	075378361-0000-10	ARCALUB-X.CABLE-M12-10M
B	Plug (LED) Cable: L = 5 m	083788964-0000-10	ARCALUB-X.CABLE-M12X1-5M-LED-S
	Plug (LED) Cable: L = 10 m	083788980-0000-10	ARCALUB-X.CABLE-M12X1-10M-LED-S
C	Plug (LED) Cable: L = 5 m	075592240-0000-10	ARCALUB-X.CABLE-M12-5M-LED
	Plug (LED) Cable: L = 10 m	077879805-0000-10	ARCALUB-X.CABLE-M12-10M-LED

## LED signal indication

Signal colour of LED	Description
Green	Voltage supply DC 24 V present
White	Incoming signal; initiation of lubricant dispensing by external controller
Yellow	Outgoing signal; feedback of completed lubricant dispensing to external controller

## Type overview Mains pack

For CONCEPT2 and CONCEPT8,  
2 ends, AC 230 V/DC 24 V with connection cable moulded rigidly to plug,  
no I/O communication possible



Type	Ordering number	Ordering designation
Plug Cable: AC 240 V, L = 1,8 m DC 24 V, L = 1,8 m	083872507-0000-10	ARCALUB-X.POWER-SUPPLY-UNIT

External voltage supply facilitates a simple solution for preventing overlubrication. If the machine and the lubricator have a coupled voltage supply, lubrication is only carried out during the machine operating time.



# Grease cartridges

## Grease cartridges for CONCEPT2

The grease cartridges for the lubricator CONCEPT2 have a grease volume of 250 cm<sup>3</sup>, *Figure 1*.



000ABCFC

*Figure 1*  
Grease cartridge  
for CONCEPT2

## Type overview Standard grease cartridges 250 cm<sup>3</sup>

Grease	Ordering number	Ordering designation
Arcanol CLEAN-M	087334194-0000-10	ARCALUB-C2.LC250-CLEAN-M
Arcanol Food2	087334020-0000-10	ARCALUB-C2.LC250-FOOD2
Arcanol LOAD150	087329077-0000-10	ARCALUB-C2.LC250-LOAD150
Arcanol LOAD220	087329115-0000-10	ARCALUB-C2.LC250-LOAD220
Arcanol LOAD400	087329131-0000-10	ARCALUB-C2.LC250-LOAD400
Arcanol LOAD460	087329140-0000-10	ARCALUB-C2.LC250-LOAD460
Arcanol LOAD1000	087329280-0000-10	ARCALUB-C2.LC250-LOAD1000
Arcanol MULTI2	087328038-0000-10	ARCALUB-C2.LC250-MULTI2
Arcanol MULTITOP	087328810-0000-10	ARCALUB-C2.LC250-MULTITOP
Arcanol MOTION2	087334216-0000-10	ARCALUB-C2.LC250-MOTION2
Arcanol SPEED2,6	087334046-0000-10	ARCALUB-C2.LC250-SPEED2,6
Arcanol TEMP90	087329816-0000-10	ARCALUB-C2.LC250-TEMP90
Arcanol TEMP110	087329840-0000-10	ARCALUB-C2.LC250-TEMP110
Arcanol TEMP120	087329980-0000-10	ARCALUB-C2.LC250-TEMP120
Arcanol TEMP200	087329999-0000-10	ARCALUB-C2.LC250-TEMP200

## Further information

Selection of Arcanol greases:

■ TPI 168, Rolling Bearing Greases Arcanol.

## Grease cartridges for CONCEPT8

The grease cartridges for the lubricator CONCEPT8 have a grease volume of 800 cm<sup>3</sup>, *Figure 2*.



*Figure 2*  
Grease cartridge  
for CONCEPT8

## Type overview Standard grease cartridges 800 cm<sup>3</sup>

Grease	Ordering number	Ordering designation
Arcanol CLEAN-M	083549129-0000-10	ARCALUB-C8.LC800-CLEAN-M
Arcanol Food2	083549064-0000-10	ARCALUB-C8.LC800-FOOD2
Arcanol LOAD150	083532439-0000-10	ARCALUB-C8.LC800-LOAD150
Arcanol LOAD220	083533583-0000-10	ARCALUB-C8.LC800-LOAD220
Arcanol LOAD400	083533761-0000-10	ARCALUB-C8.LC800-LOAD400
Arcanol LOAD460	083533818-0000-10	ARCALUB-C8.LC800-LOAD460
Arcanol LOAD1000	083548343-0000-10	ARCALUB-C8.LC800-LOAD1000
Arcanol MULTI2	083532412-0000-10	ARCALUB-C8.LC800-MULTI2
Arcanol MULTI3	083548289-0000-10	ARCALUB-C8.LC800-MULTI3
Arcanol MULTITOP	082631492-0000-10	ARCALUB-C8.LC800-MULTITOP
Arcanol SPEED2,6	083548629-0000-10	ARCALUB-C8.LC800-SPEED2,6
Arcanol TEMP90	083533630-0000-10	ARCALUB-C8.LC800-TEMP90
Arcanol TEMP110	083548580-0000-10	ARCALUB-C8.LC800-TEMP110
Arcanol TEMP120	083548599-0000-10	ARCALUB-C8.LC800-TEMP120
Arcanol TEMP200	083548602-0000-10	ARCALUB-C8.LC800-TEMP200
Arcanol VIB3	083549099-0000-10	ARCALUB-C8.LC800-VIB3

## Further information

Selection of Arcanol greases:

■ TPI 168, Rolling Bearing Greases Arcanol.



## Grease cartridges

### Customer-specific grease cartridges

By agreement, filling of grease cartridges with customer-specific greases is possible. The preconditions are successful compatibility testing and agreement to a minimum acceptance quantity.

Customer-specific grease cartridge for:

- ① CONCEPT2
- ② CONCEPT8

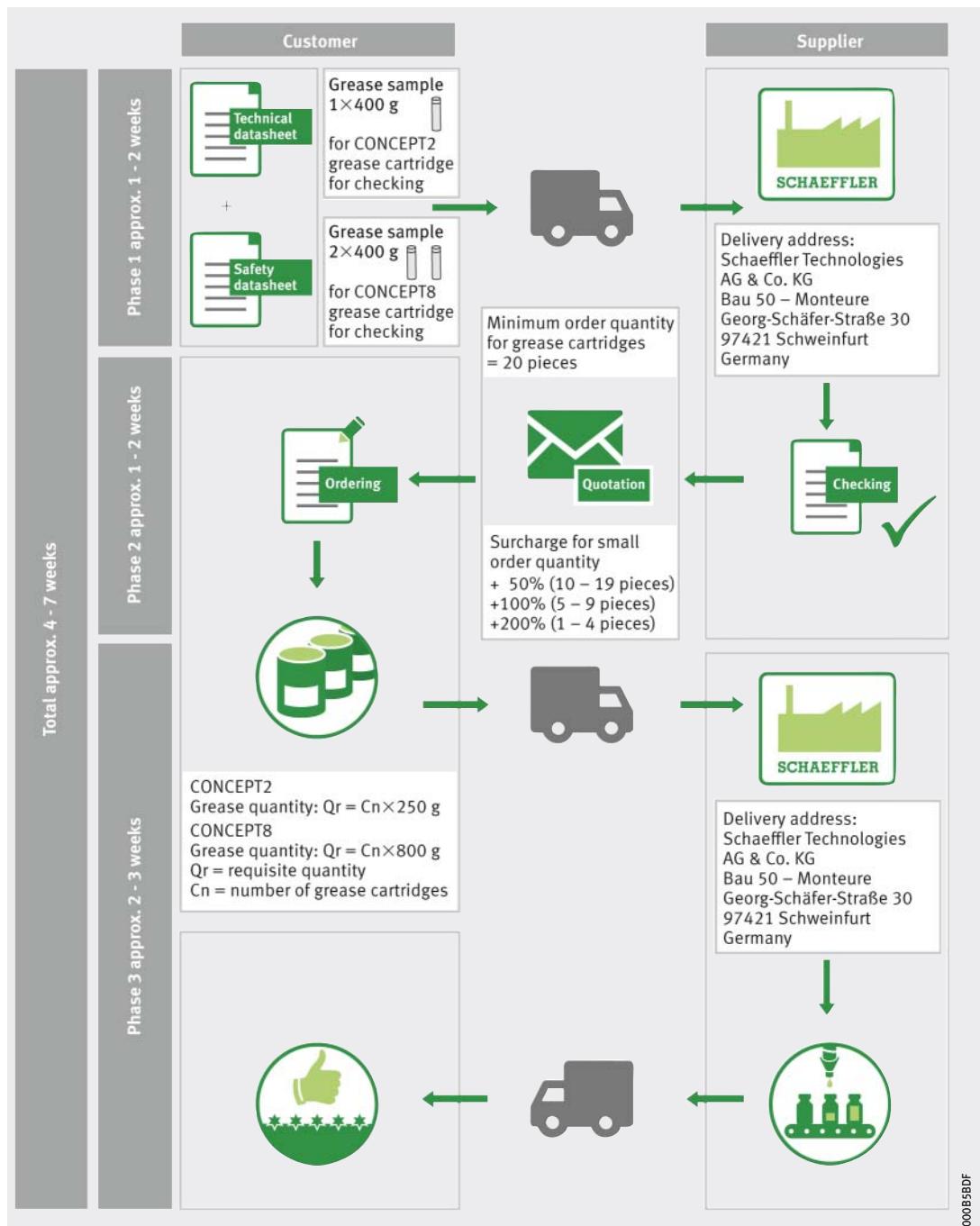
*Figure 3*  
Customer-specific  
grease cartridges

### Type overview Customer-specific grease cartridges



000B046A

Type	Ordering number	Ordering designation
Cartridge for CONCEPT2 with 250 cm <sup>3</sup>	093411448-0000	KFIS.ARCALUB-C2.LC250-CF-REFERENZ
CONCEPT8 with 800 cm <sup>3</sup>	093411561-0000	KFIS.ARCALUB-C8.LC800-CF-REFERENZ



**Figure 4**  
Ordering of customer-specific  
grease cartridges

# Grease cartridges

## Ordering procedure

The ordering of customer-specific grease cartridges is carried out in 3 phases, see *Figure 4*, page 33:

### Phase 1

With his enquiry, the customer sends the following documents and grease samples to Schaeffler:

- technical datasheet of the grease
- safety datasheet of the grease
- grease samples for compatibility testing, quantity required:
  - 400 g in the case of cartridges for CONCEPT2
  - 2×400 g in the case of cartridges for CONCEPT8.

Delivery address:

- Schaeffler Technologies AG & Co. KG  
Bau 50 – Monteure  
Georg-Schäfer-Straße 30  
97421 Schweinfurt  
Germany

### Phase 2

On the basis of the grease sample, Schaeffler checks whether the grease is suitable for use in the CONCEPT lubrication systems. If the result is positive, Schaeffler prepares a quotation.

When preparing the quotation, the quantity is subject to the following:

- minimum order quantity per cartridge type and grease:
  - 20 cartridges
- surcharge when ordering smaller quantities:
  - +50% for 10 to 19 cartridges
  - +100% for 5 to 9 cartridges
  - +200% for 1 to 4 cartridges.

### Phase 3

The customer places the order and provides the grease quantity required for filling.

Requisite grease quantities:

- 250 g per cartridge for CONCEPT2
- 800 g per cartridge for CONCEPT8.

Delivery address:

- Schaeffler Technologies AG & Co. KG  
Bau 50 – Monteure  
Georg-Schäfer-Straße 30  
97421 Schweinfurt  
Germany

When the grease is received, Schaeffler fills the cartridges and delivers these to the customer.



# Splitters, progressive distributors

## Splitters

Splitters are used to achieve the distribution in uniform volumes of a delivery volume to 2 outlets.

For this purpose, splitters are fitted with chokes that create a pressure differential of approx. 10 bar between the inlet and outlet for the lubricant. Each outlet is provided with a check valve in order to prevent overflow of the lubricant from one outlet to the other, *Figure 1*.



*Figure 1*  
Splitter with hydraulic schematic

## Characteristics

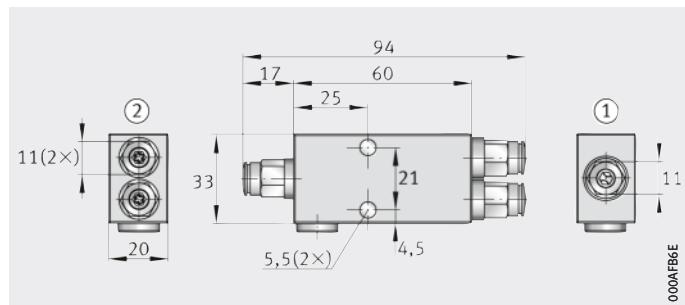
- the supply of lubricant to the connected lubrication points is subject to the following:
  - identical lubricant
  - identical lubricant quantity
  - identical lubrication interval
- requirement for lubrication lines at the inlet:
  - maximum lubrication line length to pump: 300 mm
- requirement for lubrication lines at the outlet:
  - approximately equal lubrication line lengths ( $\pm 10\%$  difference)
  - identical line cross-sections
- operating temperature: +10 °C to +60 °C
- lubricant:
  - oils
  - greases up to NLGI 2 (no solid content).



Cascading, in other words the combination of splitters, is not permissible.

① Inlet  
② Outlets

*Figure 2*  
Dimensions



#### Technical data Splitters

Feature		Value
Operating pressure	required max.	up to 10 bar 100 bar
Metering accuracy with correct operation		±10%
Material	Housing	Aluminium
	Hose connectors	Brass, nickel-plated

#### Type overview Splitters

Medium	Hose diameter mm	Ordering number	Ordering designation
Grease	6	081307497-0000-10	ARCALUB-X.SPLITTER-2X-STRAIGHT-GREASE
Oil	6	074969218-0000-10	ARCALUB-X.SPLITTER-2X-STRAIGHT-OIL

#### Scope of delivery

The splitter is supplied with 3 connection fittings with a thread M10×1 for the hose connection diameter D = 6 mm.  
For the connection of hoses of D = 8 mm,  
the corresponding fittings must be ordered separately.



# Splitters, progressive distributors

## Progressive distributors

In progressive distributors, the lubricant is distributed by the following piston control of the individual distributor discs consecutively to the lubrication points. Each of the 3 outlets is additionally provided with a check valve in order to prevent overflow of the lubricant from one outlet to another.



Figure 3  
Progressive distributors

### Characteristics

- the supply of lubricant to the connected lubrication points is subject to the following:
  - identical lubricant
  - identical lubricant quantity
  - identical lubrication interval
- requirement for lubrication lines at the inlet:
  - maximum lubrication line length to pump: 300 mm
- requirement for lubrication lines at the outlet:
  - identical line cross-sections
- operating temperature: +10 °C to +60 °C
- lubricant:
  - oils
  - greases up to NLGI 2 (no solid content).



Cascading, in other words the combination of progressive distributors, is not permissible.

The use of progressive distributors is only permissible after technical approval of the complete lubrication concept by Schaeffler.

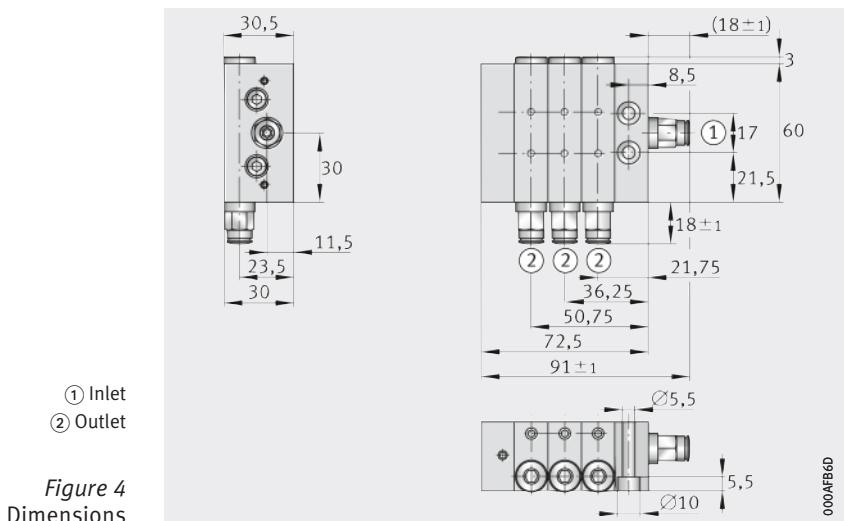


Figure 4  
Dimensions

#### Technical data Progressive distributors

Feature		Value
Operating pressure	required max.	up to 10 bar 100 bar
Metering accuracy with correct operation		±10%
Material	Housing	Aluminium
	Hose connectors	Brass, nickel-plated

#### Type overview Progressive distributors

Type	Metering volume cm <sup>3</sup>	Ordering number	Ordering designation
TS3-25	0,025	093204060-0000-10	ARCALUB-X.PROGDIV-3X-RIGHT-0.05CCM

#### Scope of delivery

The progressive distributor is supplied with 4 connection fittings with a thread M10×1 for the hose connection diameter D = 6 mm. For the connection of hoses of D = 8 mm, the corresponding connection fittings must be ordered separately.

# Splitters, progressive distributors

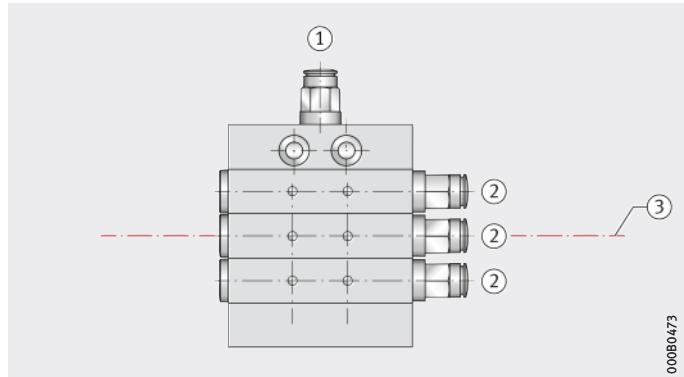
## Mounting regulations

For correct function of progressive distributors, the following rules must be observed in mounting:

- The progressive distributor may only be mounted on a flat surface. Otherwise, stresses can lead to jamming of the control pistons.
- In all applications with oil lubrication, the progressive distributor must be mounted such that the control pistons are in a horizontal position, *Figure 5*. Otherwise, gap losses and the influence of gravity can lead to descent of the control pistons.

(1) Inlet  
(2) Outlet  
(8) Horizontal position of control pistons

*Figure 5*  
Alignment  
of the progressive distributor  
in mounting



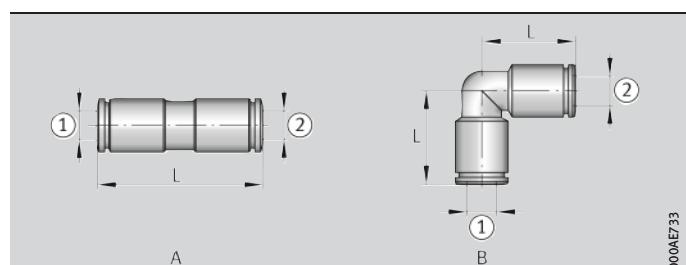
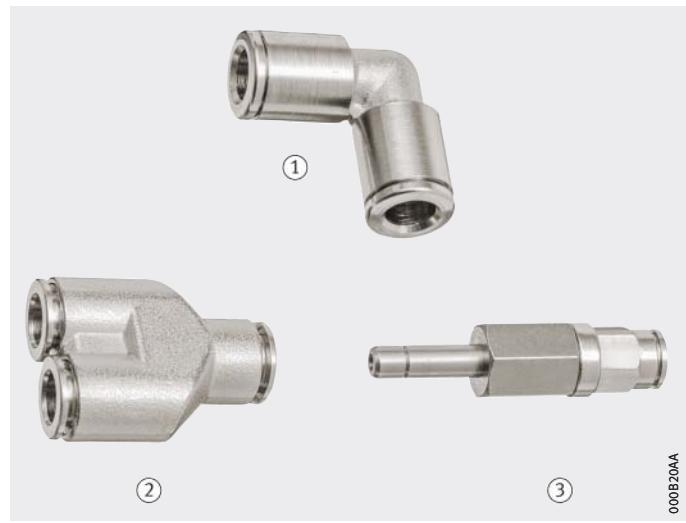


## Fittings, Y pieces, check valves

- ① Hose connector
- ② Y piece
- ③ Check valve

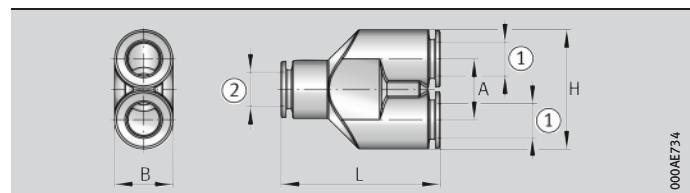
*Figure 1*  
Hose connector,  
Y piece and check valve

### Type overview Hose connectors



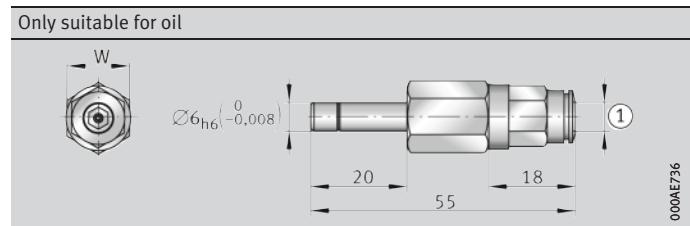
Type	Hose diameter		Length L mm	Ordering number	Ordering designation
	① mm	② mm			
A	6	4	33	093040717-0000-10	ARCALUB-X.CONNECT-6-4
	6	6	34	083867112-0000-10	ARCALUB-X.CONNECT-6-6
	8	6	39,5	083867279-0000-10	ARCALUB-X.CONNECT-8-6
	8	8	38	083867309-0000-10	ARCALUB-X.CONNECT-8-8
B	6	6	19,5	088902250-0000-10	ARCALUB-X.CONNECT-6-6-W

Type overview  
Y pieces



Hose diameter	Dimensions				Ordering number	Ordering designation	
① mm	② mm	L mm	A mm	H mm	B mm		
2×6	6	35	12,5	24,5	12	076693180-0000-10	ARCALUB-X.TUBEFIT-Y-D6
2×8	8	38	14,5	28,5	14	083654640-0000-10	ARCALUB-X.TUBEFIT-Y-D8

Type overview  
Check valve



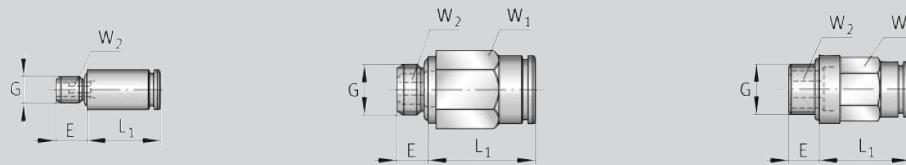
Hose diameter	Width across flats	Ordering number	Ordering designation
① mm	W mm		
6	13	092927122-0000-10	ARCALUB-X.OIL-VALVE-SAT106G



## Fittings, Y pieces, check valves

Type overview  
Hose connector parts  
Type A, B, C

Hose, push fit			
	A	B	C
Thread	Hose diameter	Ordering number	Ordering designation
G	mm		
M3×0,8	4	093041390-0000-10	ARCALUB-X.TUBEFIT-M3-SAT034G-S
M5×0,8	6	077937490-0000-10	ARCALUB-X.TUBEFIT-M5-SAT056G
M6×1		075527472-0000-10	ARCALUB-X.TUBEFIT-M6-SAT066G
M8×1		079567428-0000-10	ARCALUB-X.TUBEFIT-M8X1-SAT086G
M10×1		075527626-0000-10	ARCALUB-X.TUBEFIT-M10X1-SAT106G
G <sup>1</sup> / <sub>8</sub>		084465905-0000-10	ARCALUB-X.TUBEFIT-G1/8-SAT186G
G <sup>1</sup> / <sub>4</sub>		079567606-0000-10	ARCALUB-X.TUBEFIT-G1/4-SAT146G
M8×1	8	083654216-0000-10	ARCALUB-X.TUBEFIT-M8X1-SAT088G
M10×1		083654356-0000-10	ARCALUB-X.TUBEFIT-M10X1-SAT108G
G <sup>1</sup> / <sub>8</sub>		083654534-0000-10	ARCALUB-X.TUBEFIT-G1/8-SAT188G
G <sup>1</sup> / <sub>4</sub>		083654607-0000-10	ARCALUB-X.TUBEFIT-G1/4-SAT148G



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A

B

C

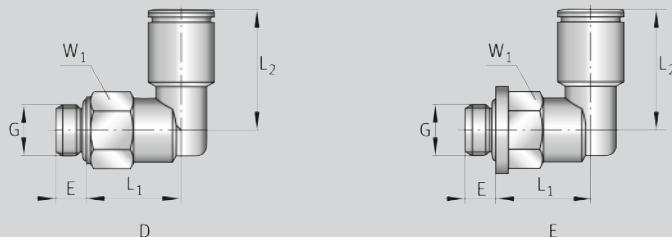
Type	Seal	Width across flats W <sub>1</sub> mm	Hexagon socket Nominal dimension W <sub>2</sub> mm	Length		Thread length E mm	Hose Insertion depth mm
				L <sub>1</sub> mm	L <sub>2</sub> mm		
A	Flat sealing over O ring	–	1,5	16,5	–	5	15
A	Flat sealing over O ring	–	2,5	18,5	–	4	16
A	Flat sealing over O ring	–	2,5	18,5	–	4	16
B	Metallic sealing over thread	11	4	25,5	–	4	16
B	Metallic sealing over thread	11	4	25,5	–	8	16
C	Flat sealing over O ring	11	4	18	–	5,5	16
C	Flat sealing over O ring	11	4	15,5	–	7	16
B	Flat sealing over O ring	11	4	20,5	–	7	18
B	Flat sealing over O ring	13	5	20,5	–	6	18
B	Flat sealing over O ring	13	5	20,5	–	6	18
C	Flat sealing over O ring	13	6	16,5	–	7	18



## Fittings, Y pieces, check valves

Type overview  
Hose connector parts  
Type D, E

Hose, push fit			
	D	E	000B12C7
Thread G	Hose diameter mm	Ordering number	Ordering designation
M5×0,8	6	079567401-0000-10	ARCALUB-X.TUBEFIT-M5-SAT056W
M6×1		075676621-0000-10	ARCALUB-X.TUBEFIT-M6-SAT066W
M8×1		079567584-0000-10	ARCALUB-X.TUBEFIT-M8X1-SAT086W
M10×1		076968553-0000-10	ARCALUB-X.TUBEFIT-M10X1-SAT106W
G <sup>1</sup> / <sub>8</sub>		084465964-0000-10	ARCALUB-X.TUBEFIT-G1/8-SAT186W
G <sup>1</sup> / <sub>4</sub>		079567622-0000-10	ARCALUB-X.TUBEFIT-G1/4-SAT146W
M8×1	8	083654275-0000-10	ARCALUB-X.TUBEFIT-M8X1-SAT088W
M10×1		083654402-0000-10	ARCALUB-X.TUBEFIT-M10X1-SAT108W
G <sup>1</sup> / <sub>8</sub>		083654577-0000-10	ARCALUB-X.TUBEFIT-G1/8-SAT188W
G <sup>1</sup> / <sub>4</sub>		083654623-0000-10	ARCALUB-X.TUBEFIT-G1/4-SAT148W



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Type	Seal	Width across flats W <sub>1</sub> mm	Hexagon socket Nominal dimension W <sub>2</sub> mm	Length		Thread length E mm	Hose Insertion depth mm
				L <sub>1</sub> mm	L <sub>2</sub> mm		
D	Flat sealing over O ring	9	–	11	20,5	4	15
D	Flat sealing over O ring	9	–	10,5	21,5	5	16
D	Metallic sealing over thread	9	–	11	21	7	16
D	Flat sealing over O ring	13	–	14	22	6	16
D	Flat sealing over O ring	13	–	14	21	5,5	16
E	Flat sealing over O ring	13	–	16	21	6,5	16
D	Flat sealing over O ring	13	–	14,5	23,5	6	18
D	Flat sealing over O ring	13	–	18,5	23,5	6	18
D	Flat sealing over O ring	13	–	14,5	23,5	5,5	18
E	Flat sealing over O ring	13	–	16,5	23,5	8	18



# Hoses, hose cutters

## Hoses

Figure 1  
Hoses

for oil and grease lubrication



### Dimensions and materials

Operating temperature =  $-20^{\circ}\text{C}$  to  $+80^{\circ}\text{C}$   
Compressive strength with linear temperature dependence  
between  $+20^{\circ}\text{C}$  (90 bar) and  $+80^{\circ}\text{C}$  (35 bar)



000AF957

Diameter D1×D2 mm	Minimum bending radius R <sub>min</sub> mm	Material
4×2,5	40	PA12
6×3	40	PA12
6×4	35	PA12
8×5	45	PA6.6

### Type overview Hoses for grease lubrication

Suitable for drag chain use, unfilled, black			
Cross-section mm	Length L m	Ordering number	Ordering designation
4×2,5	5	093041241-0000-10	ARCALUB-X.HOSE-4×2,5-PA12-5M
	10	093041195-0000-10	ARCALUB-X.HOSE-4×2,5-PA12-10M
6×4	5	076691217-0000-10	ARCALUB-X.HOSE-PA12-5M
	10	076691497-0000-10	ARCALUB-X.HOSE-PA12-10M
	50	085842109-0000-10	ARCALUB-X.HOSE-PA12-50M
8×5	5	083788573-0000-10	ARCALUB-X.HOSE-PA66-5M
	10	083788581-0000-10	ARCALUB-X.HOSE-PA66-10M
	50	083788603-0000-10	ARCALUB-X.HOSE-PA66-50M

### Note!

Prefilling of the hoses by means of a lever grease gun, see page 72, is recommended. The use of standard grease containers, see table, page 73, gives savings in time and cost compared to filling with the lubricators CONCEPT2 and CONCEPT8.

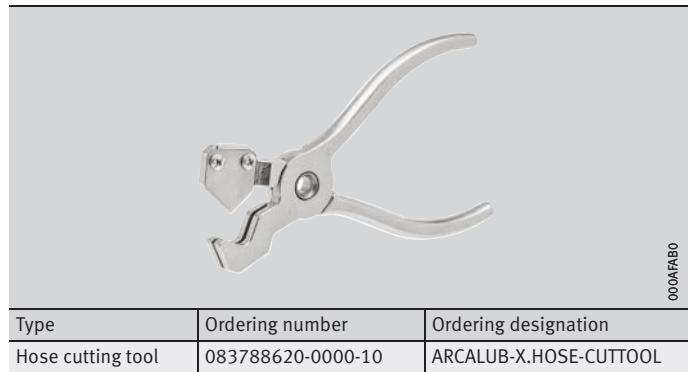
## Type overview Hoses for oil lubrication

Suitable for drag chain use, unfilled, transparent			
Cross-section mm	Length L m	Ordering number	Ordering designation
6×3	5	075526336-0000-10	ARCALUB-X.HOSE-PA12-CLEAR-5M
	10	083788441-0000-10	ARCALUB-X.HOSE-PA12-CLEAR-10M
	25	075527251-0000-10	ARCALUB-X.HOSE-PA12-CLEAR-25M
	1 000	092515851-0000-10	ARCALUB-X.HOSE-PA12-CLEAR-1000M

## Hose cutting tool

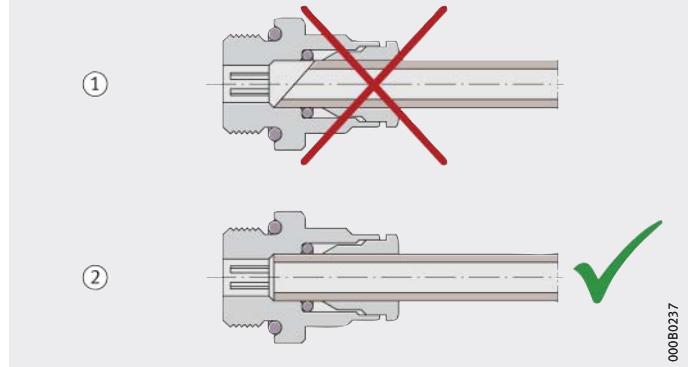
The use of a special hose cutter ensures secure and pressure-tight connection of the lubrication line, *Figure 2*.

## Type overview Hose cutter



- ① Without hose cutter
- ② With hose cutter

*Figure 2*  
Secure connection  
by means of hose cutter



## Lubrication gears

*Figure 1*  
Lubrication gear,  
helical teeth with lubrication hole



000ACAFc

Lubrication gears are used for the automatic and continuous relubrication of tooth sets.

The lubrication gear is brought into contact with the tooth set to be lubricated, normally a drive pinion or toothed rack. It transfers the lubricant to the tooth set in contact. There is no transmission of force or torque.

The use of open cell PU foam as a material for lubrication gears ensures optimum supply of lubricant to the tooth set for very long periods. The material used stores the lubricant and dispenses it again in very small metering quantities. This prevents both overlubrication and lubricant starvation.

### Characteristics

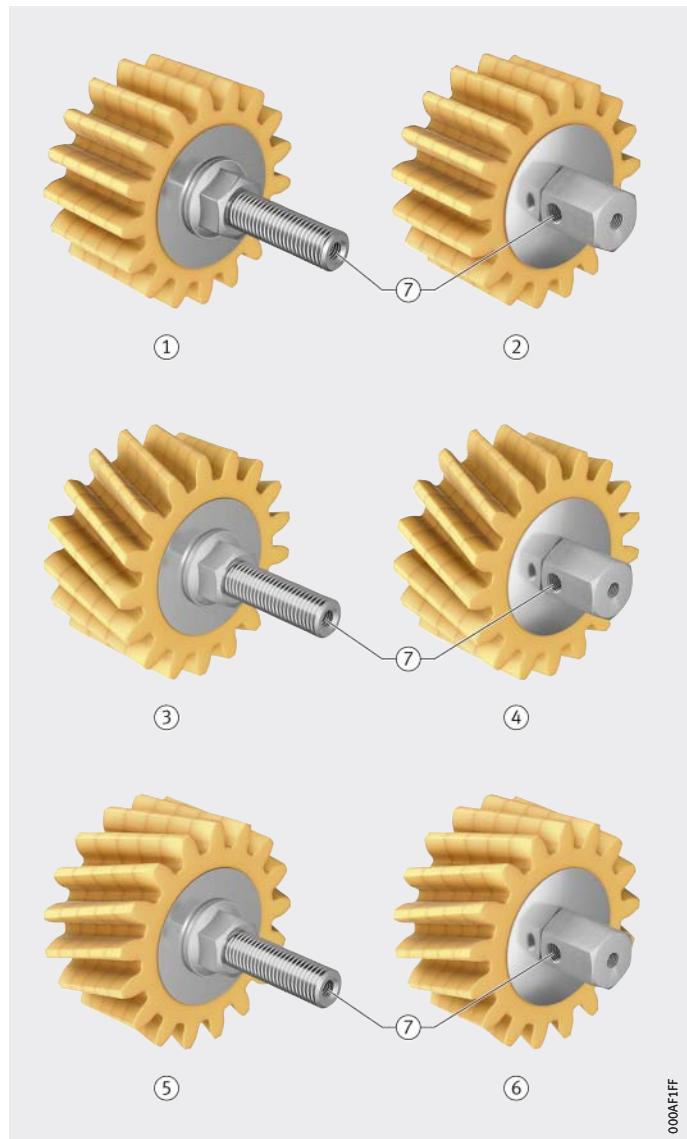
- lubrication gear made from open cell PU foam
- operating temperature:  $-30^{\circ}\text{C}$  to  $+150^{\circ}\text{C}$
- maximum permissible circumferential speed at the outside diameter of the lubrication gear: 5 m/s
- segmented construction
- little installation work required
- lubricant:
  - oils
  - greases up to NLGI 2 (no solid content).

### Note!

In selection, it must be decided on the basis of design perspectives whether the lubrication gear is to be arranged on the tooth set of a toothed rack or of a drive pinion.

It should preferably be mounted on a drive pinion, since lubricant distribution is better in this case than with mounting on a toothed rack.

- Straight teeth with:  
① Axial lubricant feed  
② Radial lubricant feed
- Right hand helical teeth with:  
③ Axial lubricant feed  
④ Radial lubricant feed
- Left hand helical teeth with:  
⑤ Axial lubricant feed  
⑥ Radial lubricant feed
- ⑦ Connector for lubricant feed

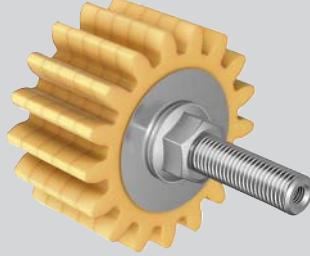
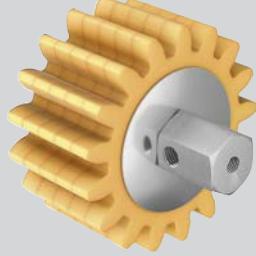


*Figure 2*  
Designs of lubrication gears

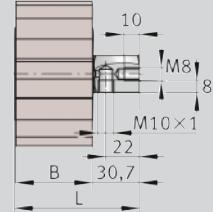
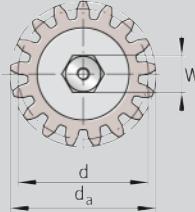
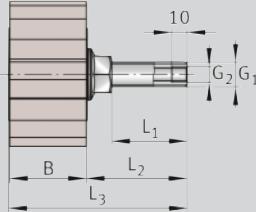
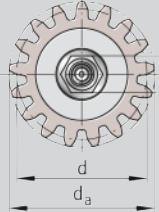
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# Lubrication gears

Type overview  
Lubrication gears,  
straight teeth

Lubricant feed, axial		Lubricant feed, radial
		
Type	Ordering number	Ordering designation
A	093283016-0000-10	ARCALUB-X.PINION-MD1,5-Z24-B15-G-G
	093283032-0000-10	ARCALUB-X.PINION-MD2,0-Z17-B20-G-G
	093283059-0000-10	ARCALUB-X.PINION-MD3,0-Z17-B30-G-G
	093283075-0000-10	ARCALUB-X.PINION-MD4,0-Z17-B40-G-G
	093283091-0000-10	ARCALUB-X.PINION-MD5,0-Z17-B50-G-G
	093283113-0000-10	ARCALUB-X.PINION-MD6,0-Z17-B60-G-G
	093283130-0000-10	ARCALUB-X.PINION-MD8,0-Z17-B80-G-G
	093283156-0000-10	ARCALUB-X.PINION-MD10,0-Z17-B100-G-G
B	093283024-0000-10	ARCALUB-X.PINION-MD1,5-Z24-B15-G-W
	093283040-0000-10	ARCALUB-X.PINION-MD2,0-Z17-B20-G-W
	093283067-0000-10	ARCALUB-X.PINION-MD3,0-Z17-B30-G-W
	093283083-0000-10	ARCALUB-X.PINION-MD4,0-Z17-B40-G-W
	093283105-0000-10	ARCALUB-X.PINION-MD5,0-Z17-B50-G-W
	093283121-0000-10	ARCALUB-X.PINION-MD6,0-Z17-B60-G-W
	093283148-0000-10	ARCALUB-X.PINION-MD8,0-Z17-B80-G-W
	093283164-0000-10	ARCALUB-X.PINION-MD10,0-Z17-B100-G-W

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A

B

000B2768



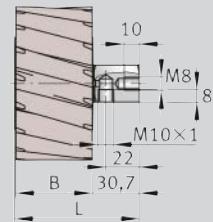
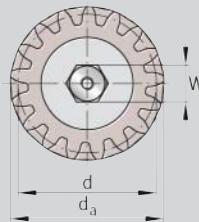
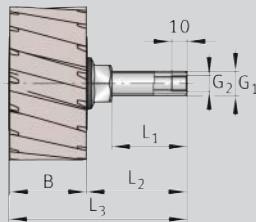
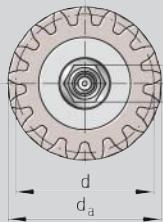
Modulus mm	Teeth Quantity	Pitch circle diameter mm	Dimensions						Thread		Width across flats W mm	Helix angle °
			d <sub>a</sub> mm	B mm	L mm	L <sub>1</sub> mm	L <sub>2</sub> mm	L <sub>3</sub> mm	G <sub>1</sub>	G <sub>2</sub>		
1,5	24	36	39	15	—	34	44,7	60,4	M10	M6	15	0
2	17	34	38	20	—	32	42,5	63,2	M10	M6	15	0
3	17	51	57	30	—	30	40,5	71,2	M10	M6	15	0
4	17	68	76	40	—	30	40,5	81,2	M10	M6	15	0
5	17	85	95	50	—	49	65,7	116,4	M16	M10×1	24	0
6	17	102	114	60	—	49	75,7	126,4	M16	M10×1	24	0
8	17	136	152	80	—	49	95,7	146,4	M16	M10×1	24	0
10	17	170	190	100	—	49	115,7	166,4	M16	M10×1	24	0
1,5	24	36	39	15	46,4	—	—	—	—	—	—	0
2	17	34	38	20	51,4	—	—	—	—	—	—	0
3	17	51	57	30	61,4	—	—	—	—	—	—	0
4	17	68	76	40	71,4	—	—	—	—	—	—	0
5	17	85	95	50	81,4	—	—	—	—	—	—	0
6	17	102	114	60	91,4	—	—	—	—	—	—	0
8	17	136	152	80	111	—	—	—	—	—	—	0
10	17	170	190	100	131	—	—	—	—	—	—	0

# Lubrication gears

Type overview  
Lubrication gears,  
right hand helical teeth

Lubricant feed, axial		Lubricant feed, radial
		
Type	Ordering number	Ordering designation
A	093283172-0000-10	ARCALUB-X.PINION-MD1,5-Z24-B15-SR-G
	093283199-0000-10	ARCALUB-X.PINION-MD2,0-Z17-B20-SR-G
	093283210-0000-10	ARCALUB-X.PINION-MD3,0-Z17-B30-SR-G
	093283237-0000-10	ARCALUB-X.PINION-MD4,0-Z17-B40-SR-G
	093283253-0000-10	ARCALUB-X.PINION-MD5,0-Z17-B50-SR-G
	093283270-0000-10	ARCALUB-X.PINION-MD6,0-Z17-B60-SR-G
	093283296-0000-10	ARCALUB-X.PINION-MD8,0-Z17-B80-SR-G
	093283318-0000-10	ARCALUB-X.PINION-MD10,0-Z17-B100-SR-G
B	093283180-0000-10	ARCALUB-X.PINION-MD1,5-Z24-B15-SR-W
	093283202-0000-10	ARCALUB-X.PINION-MD2,0-Z17-B20-SR-W
	093283229-0000-10	ARCALUB-X.PINION-MD3,0-Z17-B30-SR-W
	093283245-0000-10	ARCALUB-X.PINION-MD4,0-Z17-B40-SR-W
	093283261-0000-10	ARCALUB-X.PINION-MD5,0-Z17-B50-SR-W
	093283288-0000-10	ARCALUB-X.PINION-MD6,0-Z17-B60-SR-W
	093283300-0000-10	ARCALUB-X.PINION-MD8,0-Z17-B80-SR-W
	093283326-0000-10	ARCALUB-X.PINION-MD10,0-Z17-B100-SR-W

000B2771



000B277A

A

B

Modulus mm	Teeth Quantity	Pitch circle diameter mm	Dimensions						Thread		Width across flats W mm	Helix angle °
			d <sub>a</sub> mm	B mm	L mm	L <sub>1</sub> mm	L <sub>2</sub> mm	L <sub>3</sub> mm	G <sub>1</sub>	G <sub>2</sub>		
1,5	24	38,2	41,2	15	—	34	44,7	60,4	M10	M6	15	19,53
2	17	36,08	40,1	20	—	32	42,5	63,2	M10	M6	15	19,53
3	17	54,11	60,1	30	—	30	40,5	71,2	M10	M6	15	19,53
4	17	72,15	80,2	40	—	30	40,5	81,2	M10	M6	15	19,53
5	17	90,19	100,2	50	—	49	65,7	116,4	M16	M10×1	24	19,53
6	17	108,23	120,2	60	—	49	75,7	126,4	M16	M10×1	24	19,53
8	17	144,3	160,3	80	—	49	95,7	146,4	M16	M10×1	24	19,53
10	17	180,38	200,4	100	—	49	115,7	166,4	M16	M10×1	24	19,53
1,5	24	38,2	41,2	15	46,4	—	—	—	—	—	—	19,53
2	17	36,08	40,1	20	51,4	—	—	—	—	—	—	19,53
3	17	54,11	60,1	30	61,4	—	—	—	—	—	—	19,53
4	17	72,15	80,2	40	71,4	—	—	—	—	—	—	19,53
5	17	90,19	100,2	50	81,4	—	—	—	—	—	—	19,53
6	17	108,23	120,2	60	91,4	—	—	—	—	—	—	19,53
8	17	144,3	160,3	80	111	—	—	—	—	—	—	19,53
10	17	180,38	200,4	100	131	—	—	—	—	—	—	19,53

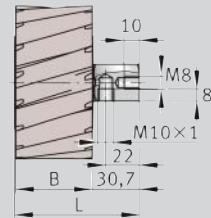
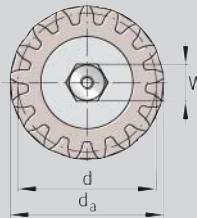
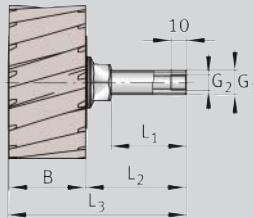
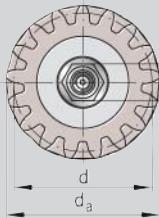


# Lubrication gears

Type overview  
Lubrication gears,  
left hand helical teeth

Lubricant feed, axial		Lubricant feed, radial
Type	Ordering number	Ordering designation
A	093283334-0000-10	ARCALUB-X.PINION-MD1,5-Z24-B15-SL-G
	093283350-0000-10	ARCALUB-X.PINION-MD2,0-Z17-B20-SL-G
	093283377-0000-10	ARCALUB-X.PINION-MD3,0-Z17-B30-SL-G
	093283393-0000-10	ARCALUB-X.PINION-MD4,0-Z17-B40-SL-G
	093283415-0000-10	ARCALUB-X.PINION-MD5,0-Z17-B50-SL-G
	093283431-0000-10	ARCALUB-X.PINION-MD6,0-Z17-B60-SL-G
	093283458-0000-10	ARCALUB-X.PINION-MD8,0-Z17-B80-SL-G
	093283474-0000-10	ARCALUB-X.PINION-MD10,0-Z17-B100-SL-G
B	093283342-0000-10	ARCALUB-X.PINION-MD1,5-Z24-B15-SL-W
	093283369-0000-10	ARCALUB-X.PINION-MD2,0-Z17-B20-SL-W
	093283385-0000-10	ARCALUB-X.PINION-MD3,0-Z17-B30-SL-W
	093283407-0000-10	ARCALUB-X.PINION-MD4,0-Z17-B40-SL-W
	093283423-0000-10	ARCALUB-X.PINION-MD5,0-Z17-B50-SL-W
	093283440-0000-10	ARCALUB-X.PINION-MD6,0-Z17-B60-SL-W
	093283466-0000-10	ARCALUB-X.PINION-MD8,0-Z17-B80-SL-W
	093283482-0000-10	ARCALUB-X.PINION-MD10,0-Z17-B100-SL-W

000B2783



A

B

000B278C



Modulus mm	Teeth Quantity	Pitch circle diameter mm	Dimensions						Thread		Width across flats W mm	Helix angle °
			d <sub>a</sub> mm	B mm	L mm	L <sub>1</sub> mm	L <sub>2</sub> mm	L <sub>3</sub> mm	G <sub>1</sub>	G <sub>2</sub>		
1,5	24	38,2	41,2	15	—	34	44,7	60,4	M10	M6	15	19,53
2	17	36,08	40,1	20	—	32	42,5	63,2	M10	M6	15	19,53
3	17	54,11	60,1	30	—	30	40,5	71,2	M10	M6	15	19,53
4	17	72,15	80,2	40	—	30	40,5	81,2	M10	M6	15	19,53
5	17	90,19	100,2	50	—	49	65,7	116,4	M16	M10×1	24	19,53
6	17	108,23	120,2	60	—	49	75,7	126,4	M16	M10×1	24	19,53
8	17	144,3	160,3	80	—	49	95,7	146,4	M16	M10×1	24	19,53
10	17	180,38	200,4	100	—	49	115,7	166,4	M16	M10×1	24	19,53
1,5	24	38,2	41,2	15	46,4	—	—	—	—	—	—	19,53
2	17	36,08	40,1	20	51,4	—	—	—	—	—	—	19,53
3	17	54,11	60,1	30	61,4	—	—	—	—	—	—	19,53
4	17	72,15	80,2	40	71,4	—	—	—	—	—	—	19,53
5	17	90,19	100,2	50	81,4	—	—	—	—	—	—	19,53
6	17	108,23	120,2	60	91,4	—	—	—	—	—	—	19,53
8	17	144,3	160,3	80	111	—	—	—	—	—	—	19,53
10	17	180,38	200,4	100	131	—	—	—	—	—	—	19,53

## Chain lubrication pinions

- ① Rollers made from PU foam  
② Chain pinion

*Figure 1*  
Chain lubrication pinion  
in duplex design



000ACB13

Chain lubrication pinions are used to supply chains with chain oil according to requirements and fully automatically.

The rollers are made from open cell PU foam and transfer very small quantities of oil to the highest points on the chain links. From there, the oil reaches the spaces between the links and thus to the decisive lubrication points between the pins and sleeves. There is no coating of other surfaces of the chain with oil, which is unnecessary and even damaging.

The chain pinions, made from a special plastic, transmit the force necessary to drive the rollers. Despite the non-uniform surface of the chain links, very quiet running of the chain lubrication pinion can be achieved even at very high speeds.

The contact force of the PU rollers responsible for lubricant transfer to the chain is automatically adjusted to the optimum value since the chain rollers are always at the base of the pinion. This prevents wear of the PU rollers. There is no slippage between the PU rollers and the chain surface.

### Characteristics

- chain pinion made from plastic
- lubricant application by means of rollers made from open cell PU foam
- operating temperature:  $-30^{\circ}\text{C}$  to  $+150^{\circ}\text{C}$
- maximum permissible circumferential speed at the outside diameter of the chain pinion: 7 m/s
- lubricant: oil.

### Note!

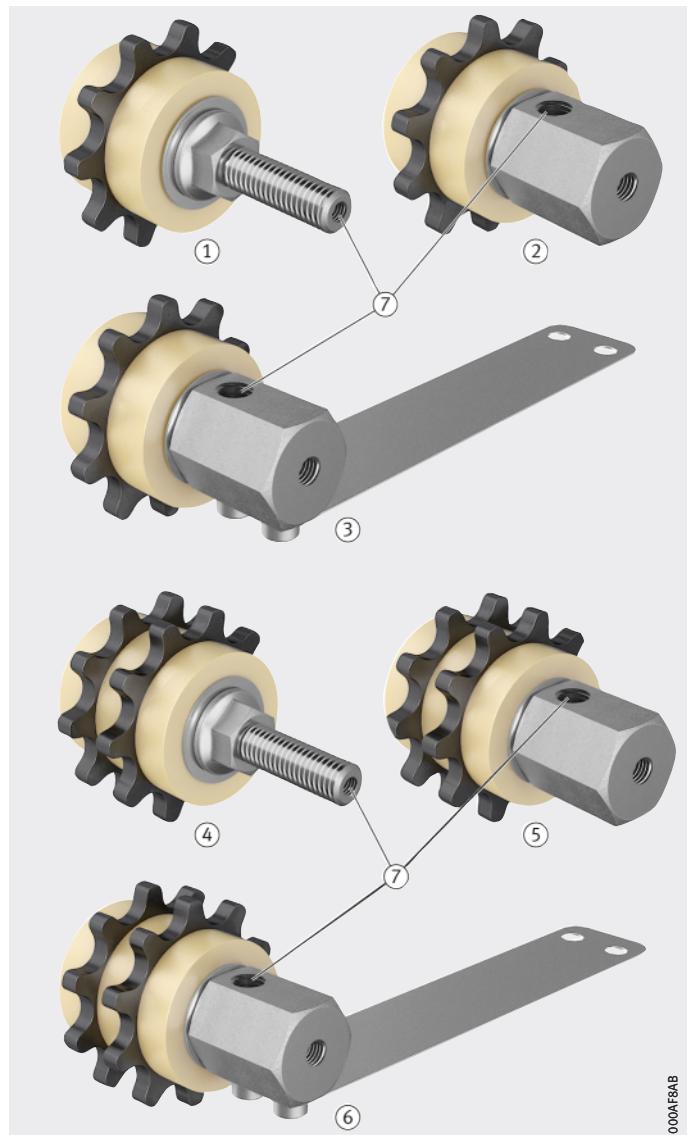
At very high chain speeds of approx. 2,5 m/s or more, we recommend that the customer fits a cover to give protection against oil flown off by centrifugal force.

Simplex design with:  
① Axial lubricant feed  
② Radial lubricant feed  
③ Radial lubricant feed and spring plate

Duplex design with:  
④ Axial lubricant feed  
⑤ Radial lubricant feed  
⑥ Radial lubricant feed and spring plate

⑦ Connector for lubricant feed

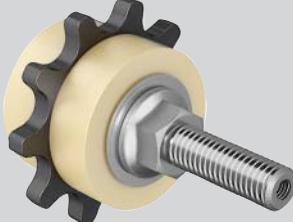
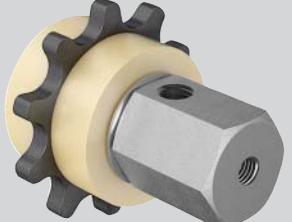
*Figure 2*  
Designs  
of chain lubrication pinions



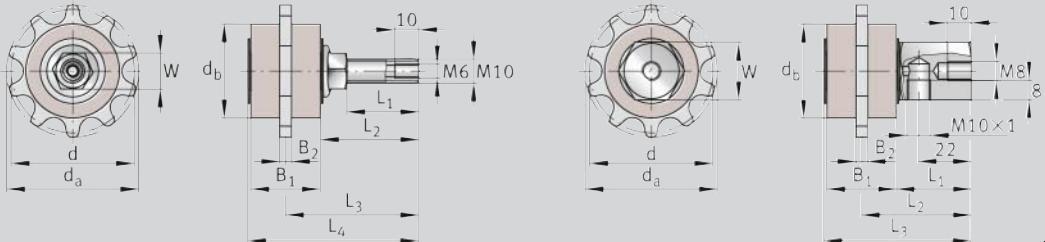
000AF8AB

# Chain lubrication pinions

Type overview  
Chain lubrication pinions  
in simplex design

Lubricant feed, axial	Lubricant feed, radial	
		
A	B	000B2795
Type	Ordering number	Ordering designation
	093283490-0000-10	ARCALUB-X.CHAIN-PINION-08AB1-Z12-G
	093283547-0000-10	ARCALUB-X.CHAIN-PINION-10AB1-Z10-G
	093283601-0000-10	ARCALUB-X.CHAIN-PINION-12B1-Z8-G
B	093283652-0000-10	ARCALUB-X.CHAIN-PINION-16B1-Z8-G
	093283504-0000-10	ARCALUB-X.CHAIN-PINION-08AB1-Z12-W
	093283555-0000-10	ARCALUB-X.CHAIN-PINION-10AB1-Z10-W
	093283610-0000-10	ARCALUB-X.CHAIN-PINION-12B1-Z8-W
C	093283660-0000-10	ARCALUB-X.CHAIN-PINION-16B1-Z8-W
	093283512-0000-10	ARCALUB-X.CHAIN-PINION-08AB1-Z12-WF
	093283563-0000-10	ARCALUB-X.CHAIN-PINION-10AB1-Z10-WF
	093283679-0000-10	ARCALUB-X.CHAIN-PINION-16B1-Z8-WF

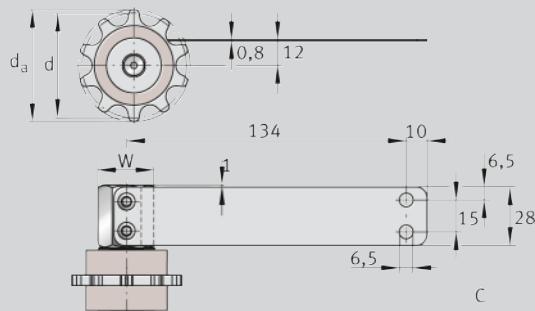
- 1) A DIN 8188 (American design,  
ANSI: American National Standards Institute)  
B DIN 8187 (European design,  
British Standard).



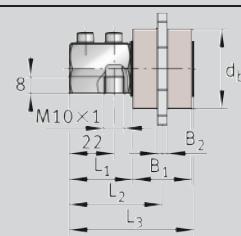
A

B

000B279E



C



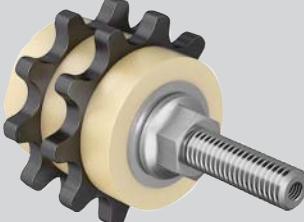
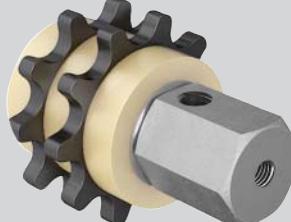
000AEAAA

Chain type according to ISO 606 <sup>1)</sup>	Teeth Quantity	Pitch circle diameter d mm	Dimensions									Width across flats W mm
			d <sub>a</sub> mm	d <sub>b</sub> mm	B <sub>1</sub> mm	B <sub>2</sub> mm	L <sub>1</sub> mm	L <sub>2</sub> mm	L <sub>3</sub> mm	L <sub>4</sub> mm		
08 A/B-1	12	49,07	53	39	29	5	30	41	55,5	71,2	15	
10 A/B-1	10	51,37	55	39	29	5	30	41	55,5	71,2	15	
12 B-1	8	49,78	55	36	29	5	30	41	55,5	71,2	15	
16 B-1	8	66,37	75	48	40	10	30	40,5	40	81,2	15	
08 A/B-1	12	49,07	53	39	29	5	31,2	45,7	61,4	-	24	
10 A/B-1	10	51,37	55	39	29	5	31,2	45,7	61,4	-	24	
12 B-1	8	49,78	55	36	29	5	31,2	45,7	61,4	-	24	
16 B-1	8	66,37	75	48	40	10	30,7	50,7	71,4	-	24	
08 A/B-1	12	49,07	53	39	29	5	31,2	45,7	61,4	-	24	
10 A/B-1	10	51,37	55	39	29	5	31,2	45,7	61,4	-	24	
16 B-1	8	66,37	75	48	40	10	30,7	50,7	71,4	-	24	

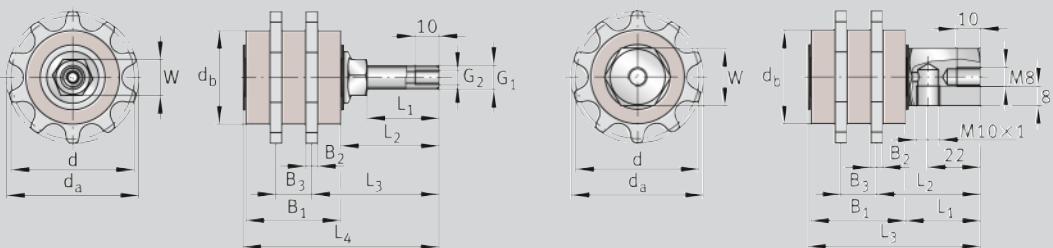


# Chain lubrication pinions

Type overview  
Chain lubrication pinions  
in duplex design

Lubricant feed, axial	Lubricant feed, radial	
		
A	B	000B27A7
Type	Ordering number	Ordering designation
	093283520-0000-10	ARCALUB-X.CHAIN-PINION-08AB2-Z12-G
	093283571-0000-10	ARCALUB-X.CHAIN-PINION-10AB2-Z10-G
	093283628-0000-10	ARCALUB-X.CHAIN-PINION-12B2-Z8-G
B	093283687-0000-10	ARCALUB-X.CHAIN-PINION-16B2-Z8-G
	093283539-0000-10	ARCALUB-X.CHAIN-PINION-08AB2-Z12-W
	093283580-0000-10	ARCALUB-X.CHAIN-PINION-10AB2-Z10-W
	093283636-0000-10	ARCALUB-X.CHAIN-PINION-12B2-Z8-W
C	093283695-0000-10	ARCALUB-X.CHAIN-PINION-16B2-Z8-W
	093283598-0000-10	ARCALUB-X.CHAIN-PINION-10AB2-Z10-WF
	093283644-0000-10	ARCALUB-X.CHAIN-PINION-12B2-Z8-WF
	093283709-0000-10	ARCALUB-X.CHAIN-PINION-16B2-Z8-WF

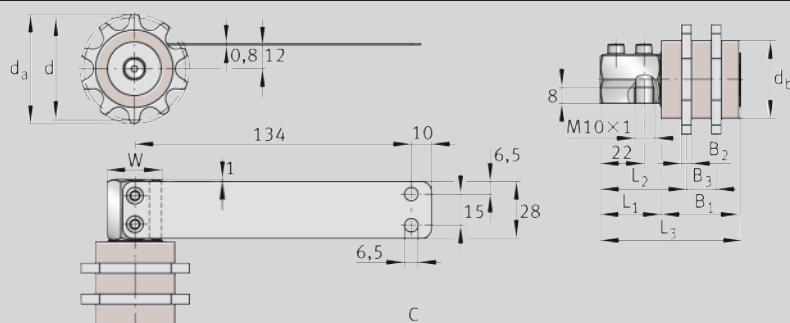
- 1) A DIN 8188 (American design,  
ANSI: American National Standards Institute)  
B DIN 8187 (European design,  
British Standard).



A

B

000B2780



C

000AF358



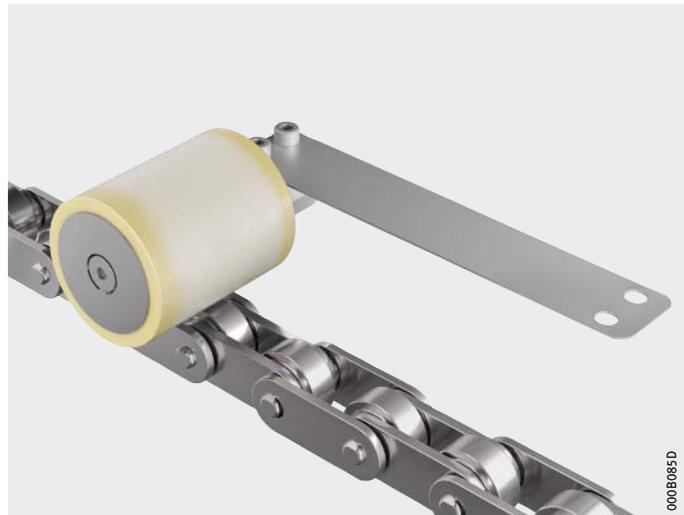
Chain type according to ISO 606 <sup>1)</sup>	Teeth Quantity	Pitch circle diameter d mm	Dimensions										Thread		Width across flats W mm
			d <sub>a</sub> mm	d <sub>b</sub> mm	B <sub>1</sub> mm	B <sub>2</sub> mm	B <sub>3</sub> mm	L <sub>1</sub> mm	L <sub>2</sub> mm	L <sub>3</sub> mm	L <sub>4</sub> mm	G <sub>1</sub>	G <sub>2</sub>		
08 A/B-2	12	49,07	53	39	29	5	15	30	41	55,5	71,2	M10	M6	15	
10 A/B-2	10	51,37	55	39	29	5	15	30	41	55,5	71,2	M10	M6	15	
12 B-2	8	49,78	55	36	29	5	15	30	41	55,5	71,2	M10	M6	15	
16 B-2	8	66,37	75	48	40	10	30	30	40,5	40	81,2	M16	M10×1	15	
08 A/B-2	12	49,07	53	39	29	5	15	31,2	45,7	61,4	—	—	—	24	
10 A/B-2	10	51,37	55	39	29	5	15	31,2	45,7	61,4	—	—	—	24	
12 B-2	8	49,78	55	36	29	5	15	31,2	45,7	61,4	—	—	—	24	
16 B-2	8	66,37	75	48	40	10	30	30,7	50,7	71,4	—	—	—	24	
10 A/B-2	12	49,07	53	39	29	5	15	31,2	45,7	61,4	—	—	—	24	
12 B-2	10	51,37	55	39	29	5	15	31,2	45,7	61,4	—	—	—	24	
16 B-2	8	66,37	75	48	40	10	30	30,7	50,7	71,4	—	—	—	24	

## Lubrication rollers

*Figure 1*  
Lubrication roller

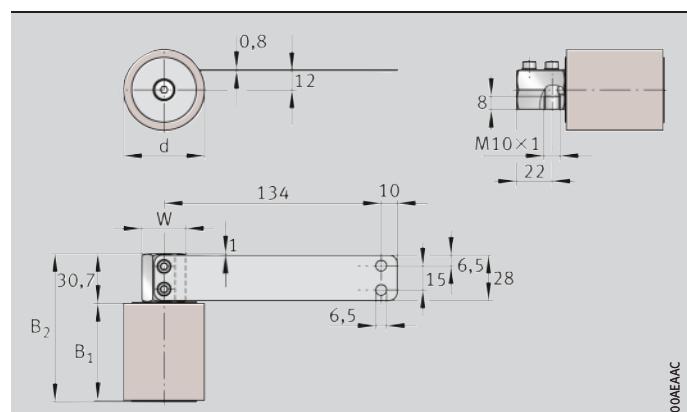


*Figure 2*  
Lubrication of a roller chain  
by means of a lubrication roller



Lubrication rollers are used for the lubrication of raceways, for example on roller chains, *Figure 2*.

**Type overview**  
**Lubrication rollers**



Dimensions			Width across flats W mm	Ordering number	Ordering designation
d mm	B <sub>1</sub> mm	B <sub>2</sub> mm			
30	45	76,4	24	093283717-0000-10	ARCALUB-X.ROLE-D30-B45-WF
40	30	61,4	24	093283725-0000-10	ARCALUB-X.ROLE-D40-B30-WF
50	40	71,4	24	093283733-0000-10	ARCALUB-X.ROLE-D50-B40-WF
50	60	91,4	24	093283741-0000-10	ARCALUB-X.ROLE-D50-B60-WF
60	45	76,4	24	093283750-0000-10	ARCALUB-X.ROLE-D60-B45-WF



# Device holders

Device holders for:  
① CONCEPT2  
② CONCEPT8

*Figure 1*  
Application examples  
of device holders



The device holders facilitate the mounting of the lubricators CONCEPT2 and CONCEPT8 directly on the equipment to be lubricated or in its vicinity.

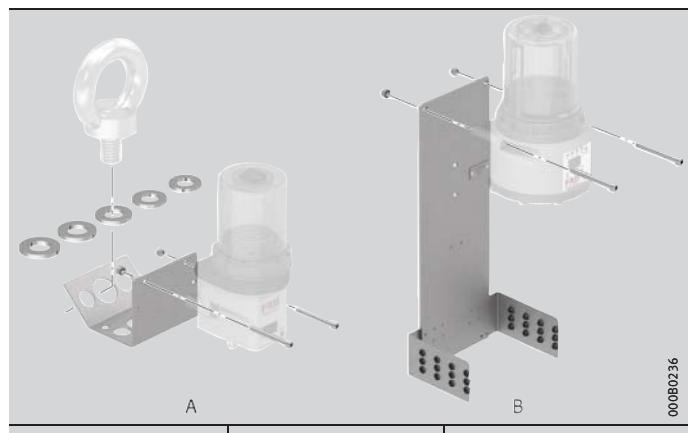
Scope of delivery  
Device holders for CONCEPT2

- Device holder for CONCEPT2, with mounting material:
- universal locating bracket made from high grade steel
  - 5 support washers in different dimensions, for locating the mounting bracket, for example by means of an eye bolt on a electric motor
  - 2 socket head screws M6×50 with a retaining nut, for locating the lubricator on the universal locating bracket.

Scope of delivery  
Device holders for CONCEPT8

- Device holder for CONCEPT8, for the additional location of splitters and progressive distributors, with mounting material:
- mounting baseplate made from high grade steel, including all holes
  - 2 brackets made from high grade steel for the fixing of lubrication lines, including hose grommets
  - 2 socket head screws M8×80 with a retaining nut, for locating the lubricator on the device holder.

**Type overview**  
**Device holders**



000B0236

Type	Ordering number	Ordering designation
A   Device holder for CONCEPT2	092435726-0000-10	ARCALUB-C2.HOLDER-KIT
B   Device holder for CONCEPT8	093204094-0000-10	ARCALUB-C8.HOLDER-KIT







## Manual lubrication tools

Lever grease gun  
Drum pumps  
Grease pistols  
Transport aids



# Manual lubrication tools

## Lever grease gun ..... 72

The lever grease gun is suitable for high lubrication pressures.

The proven TWIN-LOCK system protects the lever grease gun against wear during continuous operation and prevents the risk of quasi-lubrication to machines and equipment.

## Drum pumps ..... 74

Drum pumps are suitable for use as compressed air-driven pumps for delivering large quantities of grease under high pressure over long distances.

Drum pumps can be used either as delivery pumps for individual greasing stations or as a supply pump for central lubrication systems.

When directly inserted in the original container, the drum pumps combine a high delivery rate with low air consumption.

The dust covers and follower plates give stable and centred fixing of the drum pump and optimum emptying of containers.

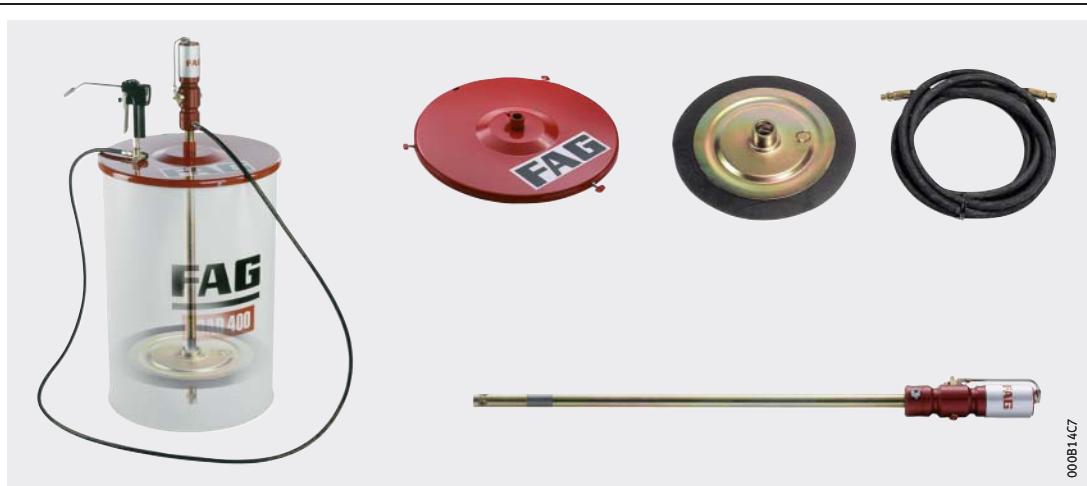
## Grease pistols ..... 78

The range of grease pistols extends from simple grease pistols to volumetric metering pistols with flow rate measurement.

In the case of rolling bearings and gearboxes, precise adherence to the specified lubricant quantity is of central importance for the operating life. In precision applications, too much or too little lubricant has been proven to cause bearing damage and the stoppage of entire production lines.

## Transport aids ..... 80

Carry grips and trolleys allow the mobile use of drum pumps at any location. Trolleys are available in different designs for different container sizes.



## Lever grease gun

*Figure 1*  
Lever grease gun  
ARCA-GREASE-GUN



000B432E

The lever grease gun ARCA-GREASE-GUN can be used to achieve high lubrication pressures.

The proven TWIN-LOCK system protects the piston guide of the lever grease gun against wear during continuous operation and thus prevents the risk of quasi-lubrication to machines and equipment.

The EVER-FLOW system ensures that the lever grease gun functions correctly even with highly viscous grease and very low temperatures. Due to the vacuum created during the pumping operation, even tough biological grease can be delivered easily.

### Technical data

Feature	Value	
Fill quantity	Grease cartridge	400 g (up to NLGI 3)
	Loose grease	500 cm <sup>3</sup> (up to NLGI 3)
Operating pressure		400 bar
Delivery rate		≈ 1,9 cm <sup>3</sup> /Hub
Pressure pipe	Material	Steel, zinc-coated
	Diameter	56 mm
	Length	296 mm
Threaded connector		G <sup>1</sup> / <sub>8</sub>

### Type overview Lever grease gun

Type	Ordering number	Ordering designation
Lever grease gun	039064115-0000-10	ARCA-GREASE-GUN

**Type overview**  
**Hose with plug-in coupling**

Hose including 4 jaw nozzle for taper type lubrication nipples to DIN 71412		
		
Type	Ordering number	Ordering designation
Hose 300 mm	039064123-0000-10	ARCA-GREASE-GUN.HOSE

0008482Z

**Type overview**  
**Hose with slide coupling**

Hose including slide coupling, type F, for button head lubrication nipples to DIN 3404-16		
		
Type	Ordering number	Ordering designation
Hose 300 mm	039697010-0000-10	ARCA-GREASE-GUN.HOOK-ON-HOSE

000AE28F

**Type overview**  
**Arcanol grease cartridges**

		
Type		
400-g cartridge containing	Ordering number	Ordering designation
Arcanol CLEAN-M 069429111-0000-10 ARCANOL-CLEAN-M-400G		
Arcanol FOOD2 019143648-0000-10	ARCANOL-FOOD2-400G	
Arcanol LOAD150 055358152-0000-10	ARCANOL-LOAD150-400G	
Arcanol LOAD220 064741028-0000-10	ARCANOL-LOAD220-400G	
Arcanol LOAD400 019143818-0000-11	ARCANOL-LOAD400-400G	
Arcanol LOAD460 065825144-0000-10	ARCANOL-LOAD460-400G	
Arcanol MULTI2 019143893-0000-11	ARCANOL-MULTI2-400G	
Arcanol MULTI3 016727355-0000-11	ARCANOL-MULTI3-400G	
Arcanol MULTITOP 019144016-0000-11	ARCANOL-MULTITOP-400G	
Arcanol SPEED2,6 062447610-0000-10	ARCANOL-SPEED2,6-400G	
Arcanol TEMP90 019144172-0000-10	ARCANOL-TEMP90-400G	
Arcanol TEMP110 019144075-0000-10	ARCANOL-TEMP110-400G	
Arcanol Vib3 055289568-0000-10	ARCANOL-VIB3-400G	

000AE298



**Further information**

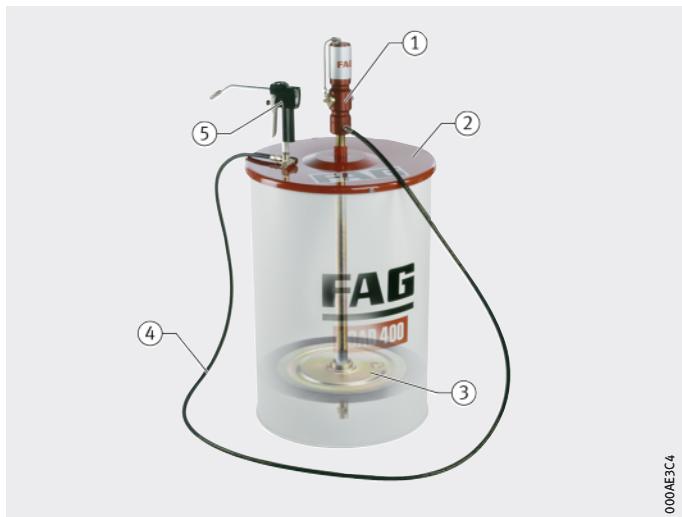
Selection of Arcanol greases, other container sizes:

■ TPI 168, Rolling Bearing Greases Arcanol.

## Drum pumps

- ① Drum pump
- ② Dust cover
- ③ Follower piston
- ④ High pressure hose
- ⑤ Metering pistol grease gun

*Figure 1*  
Using the drum pump  
ARCA-PUMP-BARREL-180-S



The drum pump ARCA-PUMP-BARREL-..-S is suitable for use in hobbocks with a fill quantity of 25 kg or 50 kg as well as for drums with 180 kg.

In the workshop, it can be used for:

- the filling of rolling bearings
- the greasing of gearboxes
- all applications that must be filled repeatedly with different grease quantities.

The drum pump can be fitted either with a simple hand valve or with a metering pistol grease gun, see page 78.

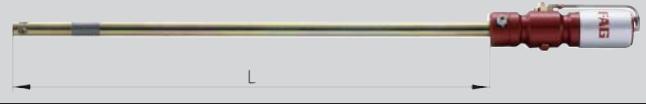
### Technical data

Feature	Value	
Design	Pneumatic pump	
Connectors	Compressed air inlet	G1/4 (internal thread)
	Grease outlet	G1/4 (external thread)
Suction pipe	Diameter	30 mm
	Length	480 mm, 750 mm, 950 mm
Operating pressure (at 6 bar pneumatic supply pressure)	4,2 bar	
Pneumatic supply pressure	min.	3,5 bar
	max.	8,5 bar
Pressure ratio	70:1	
Delivery rate	1100 cm <sup>3</sup> /min	
Maximum air consumption	150 l/min	
Maximum consistency class	NLGI 2	
Grease temperature (NLGI 2)	min.	+10 °C
	max.	+40 °C
Sound pressure level	76 dB	
Mass	5,46 kg, 6,37 kg, 7,1 kg	



## Drum pumps

### Type overview Drum pump

			
Suitable container kg	Length L mm	Ordering number	Ordering designation
25	480	065139470-0000-10	ARCA-PUMP-BARREL-25-S
50	750	065139542-0000-10	ARCA-PUMP-BARREL-50-S
180	950	065139550-0000-10	ARCA-PUMP-BARREL-180-S

### Type overview Dust cover

Dust cover made from steel, powder coated			
			
Suitable container kg	Diameter D mm	Ordering number	Ordering designation
25	350	065348524-0000-10	ARCA-PUMP-BARREL-25-S.LID
50	420	065349849-0000-10	ARCA-PUMP-BARREL-50-S.LID
180	600	065350863-0000-10	ARCA-PUMP-BARREL-180-S.LID

**Type overview**  
**Follower pistons**

Follower pistons made from steel, zinc-coated, with rubber seal lip



000AE3CE

Suitable container kg	Diameter D mm	Ordering number	Ordering designation
25	340	065349687-0000-10	ARCA-PUMP-BARREL-25-S.FP
50	400	065350685-0000-10	ARCA-PUMP-BARREL-50-S.FP
180	590	065351592-0000-10	ARCA-PUMP-BARREL-180-S.FP

**Type overview**  
**High pressure hoses**

Nominal pressure = 400 bar, burst pressure = 1600 bar,  
connectors G1/4 (1× internal thread, 1× external thread)



000AE3D2

Length L m	Ordering number	Ordering designation
2	065352270-0000-10	ARCA-PUMP-BARREL.HOSE-2M
3	065352432-0000-10	ARCA-PUMP-BARREL.HOSE-3M
5	065352866-0000-10	ARCA-PUMP-BARREL.HOSE-5M
10	065353153-0000-10	ARCA-PUMP-BARREL.HOSE-10M



## Grease pistols

Type overview  
Metering pistol grease gun  
with digital flow rate measurement

Z type swivel joint G<sup>1</sup>/<sub>4</sub>, nozzle tube of length = 150 mm, 4 jaw nozzle

000AE439

Type	Ordering number	Ordering designation
Metering pistol grease gun	065353269-0000-10	ARCA-PUMP-BARREL.GUN-METER

## Technical data

Feature	Value
Operating pressure	≤ 550 bar
Delivery rate	≤ 2,5 kg/min
Counting accuracy	±3%

The metering pistol grease gun with digital flow rate measurement allows precise grease feed into bearing positions and gearboxes. The counter displays the grease quantity with an accuracy of 0,1 g and up to a maximum of 999 g per measurement operation.

The grease quantity is measured by volume. Before starting volume application, metering pistol grease guns must be set once with the aid of a precision balance.

## Type overview Grease pistols without flow rate measurement

Axial swivel joint G <sup>1</sup> / <sub>4</sub> , 4 jaw nozzle				
Type	Hose length mm	Ordering number	Ordering designation	
A	400	065353617-0000-10	ARCA-PUMP-BARREL.GUN-H	
B	150	065353323-0000-10	ARCA-PUMP-BARREL.GUN-P	 000AE549

**Type overview**  
**Accessories for grease pistols**

Suitable for all grease pistols			
	C		D
	E		F
	G		
			000AE54A
Type	Ordering number	Ordering designation	
C Hose	077464478-0000-10	ARCA-PUMP-BARREL-S.GUN-HOSE	
D Nozzle tube	077464648-0000-10	ARCA-PUMP-BARREL-S.GUN-PIPE	
E 4 jaw nozzle	077465130-0000-10	ARCA-PUMP-BARREL-S.FIT-4-JAWS	
F Slide coupling	077590465-0000-10	ARCA-PUMP-BARREL-S.FIT-HEX16	
G Slide coupling	077590600-0000-10	ARCA-PUMP-BARREL-S.FIT-HEX16P	

**Technical data**  
**Accessories for grease pistols**  
**Type C, D, E**

Feature	Type		
	C Hose	D Nozzle tube	E 4 jaw nozzle
Thread	Both sides M10×1, external thread	Both sides M10×1, external thread	M10×1, Internal thread
Length	400 mm	150 mm	–
Suitable lubrication nipple	–	–	Taper type lubrication nipple

**Technical data**  
**Accessories for grease pistols**  
**Type F, G**

Feature	Type	
	F Slide coupling	G Slide coupling
Design	for pulling	for insertion
Thread	M10×1, Internal thread	M10×1, Internal thread



## Transport aids

## Type overview Transport aids



Type		Ordering number	Ordering designation
A	Carry grip for drum pumps	065353803-0000-10	ARCA-PUMP-BARREL- S.HANDLE
B	Trolley for containers	077464036-0000-10	ARCA-PUMP-BARREL- 25-S.TROLLEY
C	Trolley for drums	074444239-0000-10	ARCA-PUMP-BARREL- 50-S.TROLLEY

## Technical data Transport aids

Feature	Transport aid		
	Type	A	B
Transport of	Drum pumps	Containers <sup>1)</sup>	Drums <sup>2)</sup>
Material	Steel, zinc-coated	Steel, powder coated	Steel, powder coated
Dimensions	mm	430×190×65	480×500-680×980
Mass	kg	0,6	5,9
Rollers	–	2 pieces, $\varnothing = 150$ mm	2 pieces, $\varnothing = 150$ mm
Swivel castors	–	–	2 pieces, $\varnothing = 60$ mm

1) Suitable for containers with a mass of 20 kg to 60 kg.

2) Suitable for drums with a diameter up to 410 mm and a mass of 50 kg to 60 kg.

**FAG**



## Online and print media

*medias*  
Brochures  
User manuals  
Presentations  
Reference sheets



# Online and print media

## Overview

### *medias*

**medias**, the proven selection and information system, presents the INA and FAG catalogue products in electronic format.

At present, Schaeffler is developing an electronic selection wizard for lubricators which will be integrated in **medias**. This will give the customer comprehensive assistance in the configuration of a lubrication system.

At the time of issue of this publication, the electronic selection wizard has not yet been completed.

**medias:** <http://medias.schaeffler.de>

### **Brochures**

Brochures on lubricators and lubrication systems:

- **FCE,**  
Rolling Bearing Lubrication Made Easy
- **OFC,**  
FAG CONCEPT2 – Two in One
- **WL 80382,**  
Compact Small Lubrication System for Grease and Oil
- **FBS,**  
Systematic Lubrication

Download at: [www.medien.schaeffler.de](http://www.medien.schaeffler.de)

Please enter the **short designation** as a search term.

### **User manuals**

User manuals for lubricators and lubrication systems:

- **BA 36,**  
Lubrication System FAG CONCEPT8
- **BA 37,**  
Lubrication System FAG CONCEPT8-OIL
- **BA 39,**  
Lubricators FAG CONCEPT2-1P and FAG CONCEPT2-2P
- **BA 40,**  
Lubricators FAG CONCEPT2-1P-24VDC and FAG CONCEPT2-2P-24VDC

Download at: [www.medien.schaeffler.de](http://www.medien.schaeffler.de)

Please enter the **short designation** as a search term.

### **Presentations**

Presentations on lubricators and lubrication systems:

- FAG CONCEPT2 – Two in One
- FAG CONCEPT8

The presentations can be obtained by agreement.

### **Reference sheets**

Reference sheets for lubricators and lubrication systems:

- **GTS 0113,**  
FAG CONCEPT8 Provides Constant Lubrication
- **GTS 0115,**  
Effective Lubrication Makes all the Difference
- **GTS 0116,**  
Automatic Lubrication of a Large-Size Fan

Download at: [www.medien.schaeffler.de](http://www.medien.schaeffler.de)

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ARCALUB-X.HOSE-CUTTOOL	083788620-0000-10	49
<b>Lubrication gears</b>		
ARCALUB-X.PINION-MD1,5-Z24-B15-G-G	093283016-0000-10	52
ARCALUB-X.PINION-MD2,0-Z17-B20-G-G	093283032-0000-10	52
ARCALUB-X.PINION-MD3,0-Z17-B30-G-G	093283059-0000-10	52
ARCALUB-X.PINION-MD4,0-Z17-B40-G-G	093283075-0000-10	52
ARCALUB-X.PINION-MD5,0-Z17-B50-G-G	093283091-0000-10	52
ARCALUB-X.PINION-MD6,0-Z17-B60-G-G	093283113-0000-10	52
ARCALUB-X.PINION-MD8,0-Z17-B80-G-G	093283130-0000-10	52
ARCALUB-X.PINION-MD10,0-Z17-B100-G-G	093283156-0000-10	52
ARCALUB-X.PINION-MD1,5-Z24-B15-G-W	093283024-0000-10	52
ARCALUB-X.PINION-MD2,0-Z17-B20-G-W	093283040-0000-10	52
ARCALUB-X.PINION-MD3,0-Z17-B30-G-W	093283067-0000-10	52
ARCALUB-X.PINION-MD4,0-Z17-B40-G-W	093283083-0000-10	52
ARCALUB-X.PINION-MD5,0-Z17-B50-G-W	093283105-0000-10	52
ARCALUB-X.PINION-MD6,0-Z17-B60-G-W	093283121-0000-10	52
ARCALUB-X.PINION-MD8,0-Z17-B80-G-W	093283148-0000-10	52
ARCALUB-X.PINION-MD10,0-Z17-B100-G-W	093283164-0000-10	52
ARCALUB-X.PINION-MD1,5-Z24-B15-SR-G	093283172-0000-10	54
ARCALUB-X.PINION-MD2,0-Z17-B20-SR-G	093283199-0000-10	54
ARCALUB-X.PINION-MD3,0-Z17-B30-SR-G	093283210-0000-10	54
ARCALUB-X.PINION-MD4,0-Z17-B40-SR-G	093283237-0000-10	54
ARCALUB-X.PINION-MD5,0-Z17-B50-SR-G	093283253-0000-10	54
ARCALUB-X.PINION-MD6,0-Z17-B60-SR-G	093283270-0000-10	54

<b>Accessories for automatic lubricators</b>		
Ordering designation	Ordering number	Page
Lubrication gears		
ARCALUB-X.PINION-MD8,0-Z17-B80-SR-G	093283296-0000-10	54
ARCALUB-X.PINION-MD10,0-Z17-B100-SR-G	093283318-0000-10	54
ARCALUB-X.PINION-MD1,5-Z24-B15-SR-W	093283180-0000-10	54
ARCALUB-X.PINION-MD2,0-Z17-B20-SR-W	093283202-0000-10	54
ARCALUB-X.PINION-MD3,0-Z17-B30-SR-W	093283229-0000-10	54
ARCALUB-X.PINION-MD4,0-Z17-B40-SR-W	093283245-0000-10	54
ARCALUB-X.PINION-MD5,0-Z17-B50-SR-W	093283261-0000-10	54
ARCALUB-X.PINION-MD6,0-Z17-B60-SR-W	093283288-0000-10	54
ARCALUB-X.PINION-MD8,0-Z17-B80-SR-W	093283300-0000-10	54
ARCALUB-X.PINION-MD10,0-Z17-B100-SR-W	093283326-0000-10	54
ARCALUB-X.PINION-MD1,5-Z24-B15-SL-G	093283334-0000-10	56
ARCALUB-X.PINION-MD2,0-Z17-B20-SL-G	093283350-0000-10	56
ARCALUB-X.PINION-MD3,0-Z17-B30-SL-G	093283377-0000-10	56
ARCALUB-X.PINION-MD4,0-Z17-B40-SL-G	093283393-0000-10	56
ARCALUB-X.PINION-MD5,0-Z17-B50-SL-G	093283415-0000-10	56
ARCALUB-X.PINION-MD6,0-Z17-B60-SL-G	093283431-0000-10	56
ARCALUB-X.PINION-MD8,0-Z17-B80-SL-G	093283458-0000-10	56
ARCALUB-X.PINION-MD10,0-Z17-B100-SL-G	093283474-0000-10	56
ARCALUB-X.PINION-MD1,5-Z24-B15-SL-W	093283342-0000-10	56
ARCALUB-X.PINION-MD2,0-Z17-B20-SL-W	093283369-0000-10	56
ARCALUB-X.PINION-MD3,0-Z17-B30-SL-W	093283385-0000-10	56
ARCALUB-X.PINION-MD4,0-Z17-B40-SL-W	093283407-0000-10	56
ARCALUB-X.PINION-MD5,0-Z17-B50-SL-W	093283423-0000-10	56
ARCALUB-X.PINION-MD6,0-Z17-B60-SL-W	093283440-0000-10	56
ARCALUB-X.PINION-MD8,0-Z17-B80-SL-W	093283466-0000-10	56
ARCALUB-X.PINION-MD10,0-Z17-B100-SL-W	093283482-0000-10	56
Chain lubrication pinion		
ARCALUB-X.CHAIN-PINION-08AB1-Z12-G	093283490-0000-10	60
ARCALUB-X.CHAIN-PINION-10AB1-Z10-G	093283547-0000-10	60
ARCALUB-X.CHAIN-PINION-12B1-Z8-G	093283601-0000-10	60
ARCALUB-X.CHAIN-PINION-16B1-Z8-G	093283652-0000-10	60
ARCALUB-X.CHAIN-PINION-08AB1-Z12-W	093283504-0000-10	60
ARCALUB-X.CHAIN-PINION-10AB1-Z10-W	093283555-0000-10	60
ARCALUB-X.CHAIN-PINION-12B1-Z8-W	093283610-0000-10	60
ARCALUB-X.CHAIN-PINION-16B1-Z8-W	093283660-0000-10	60
ARCALUB-X.CHAIN-PINION-08AB1-Z12-WF	093283512-0000-10	60
ARCALUB-X.CHAIN-PINION-10AB1-Z10-WF	093283563-0000-10	60
ARCALUB-X.CHAIN-PINION-16B1-Z8-WF	093283679-0000-10	60
ARCALUB-X.CHAIN-PINION-08AB2-Z12-G	093283520-0000-10	62
ARCALUB-X.CHAIN-PINION-10AB2-Z10-G	093283571-0000-10	62
ARCALUB-X.CHAIN-PINION-12B2-Z8-G	093283628-0000-10	62
ARCALUB-X.CHAIN-PINION-16B2-Z8-G	093283687-0000-10	62
ARCALUB-X.CHAIN-PINION-08AB2-Z12-W	093283539-0000-10	62
ARCALUB-X.CHAIN-PINION-10AB2-Z10-W	093283580-0000-10	62



## Article list

<b>Accessories for automatic lubricators</b>		
Ordering designation	Ordering number	Page
<b>Chain lubrication pinion</b>		
ARCALUB-X.CHAIN-PINION-12B2-Z8-W	093283636-0000-10	62
ARCALUB-X.CHAIN-PINION-16B2-Z8-W	093283695-0000-10	62
ARCALUB-X.CHAIN-PINION-10AB2-Z10-WF	093283598-0000-10	62
ARCALUB-X.CHAIN-PINION-12B2-Z8-WF	093283644-0000-10	62
ARCALUB-X.CHAIN-PINION-16B2-Z8-WF	093283709-0000-10	62
<b>Lubrication rollers</b>		
ARCALUB-X.ROLE-D30-B45-WF	093283717-0000-10	65
ARCALUB-X.ROLE-D40-B30-WF	093283725-0000-10	65
ARCALUB-X.ROLE-D50-B40-WF	093283733-0000-10	65
ARCALUB-X.ROLE-D50-B60-WF	093283741-0000-10	65
ARCALUB-X.ROLE-D60-B45-WF	093283750-0000-10	65
<b>Device holders</b>		
ARCALUB-C2.HOLDER-KIT	092435726-0000-10	67
ARCALUB-C8.HOLDER-KIT	093204094-0000-10	67
<b>Manual lubrication tools</b>		
Ordering designation	Ordering number	Page
<b>Lever grease gun</b>		
ARCA-GREASE-GUN	039064115-0000-10	72
ARCA-GREASE-GUN.HOSE	039064123-0000-10	73
ARCA-GREASE-GUN.HOOK-ON-HOSE	039697010-0000-10	73
<b>Arcanol grease cartridges</b>		
ARCANOL-CLEAN-M-400G	069429111-0000-10	73
ARCANOL-FOOD2-400G	019143648-0000-10	73
ARCANOL-LOAD150-400G	055358152-0000-10	73
ARCANOL-LOAD220-400G	064741028-0000-10	73
ARCANOL-LOAD400-400G	019143818-0000-11	73
ARCANOL-LOAD460-400G	065825144-0000-10	73
ARCANOL-MULTI2-400G	019143893-0000-11	73
ARCANOL-MULTI3-400G	016727355-0000-11	73
ARCANOL-MULTITOP-400G	019144016-0000-11	73
ARCANOL-SPEED2,6-400G	062447610-0000-10	73
ARCANOL-TEMP90-400G	019144172-0000-10	73
ARCANOL-TEMP110-400G	019144075-0000-10	73
ARCANOL-VIB3-400G	055289568-0000-10	73
<b>Drum pumps</b>		
ARCA-PUMP-BARREL-25-S	065139470-0000-10	76
ARCA-PUMP-BARREL-50-S	065139542-0000-10	76
ARCA-PUMP-BARREL-180-S	065139550-0000-10	76
ARCA-PUMP-BARREL-25-S.LID	065348524-0000-10	76
ARCA-PUMP-BARREL-50-S.LID	065349849-0000-10	76
ARCA-PUMP-BARREL-180-S.LID	065350863-0000-10	76
ARCA-PUMP-BARREL-25-S.FP	065349687-0000-10	77
ARCA-PUMP-BARREL-50-S.FP	065350685-0000-10	77
ARCA-PUMP-BARREL-180-S.FP	065351592-0000-10	77

<b>Manual lubrication tools</b>		
Ordering designation	Ordering number	Page
<b>Drum pumps</b>		
ARCA-PUMP-BARREL.HOSE-2M	065352270-0000-10	77
ARCA-PUMP-BARREL.HOSE-3M	065352432-0000-10	77
ARCA-PUMP-BARREL.HOSE-5M	065352866-0000-10	77
ARCA-PUMP-BARREL.HOSE-10M	065353153-0000-10	77
<b>Grease pistols</b>		
ARCA-PUMP-BARREL.GUN-METER	065353269-0000-10	78
ARCA-PUMP-BARREL.GUN-H	065353617-0000-10	78
ARCA-PUMP-BARREL.GUN-P	065353323-0000-10	78
ARCA-PUMP-BARREL-S.GUN-HOSE	077464478-0000-10	79
ARCA-PUMP-BARREL-S.GUN-PIPE	077464648-0000-10	79
ARCA-PUMP-BARREL-S.FIT-4-JAWS	077465130-0000-10	79
ARCA-PUMP-BARREL-S.FIT-HEX16	0775904650000-10	79
ARCA-PUMP-BARREL-S.FIT-HEX16P	077590600-0000-10	79
<b>Transport aids</b>		
ARCA-PUMP-BARREL-S.HANDLE	065353803-0000-10	80
ARCA-PUMP-BARREL-25-S.TROLLEY	077464036-0000-10	80
ARCA-PUMP-BARREL-50-S.TROLLEY	074444239-0000-10	80



# Customer-specific lubrication gears and chain lubrication pinions

## Data required for design

Gear, toothed rack

Modulus M

\_\_\_\_\_

Number of teeth (gear only)

\_\_\_\_\_

Tooth set width

\_\_\_\_\_ mm

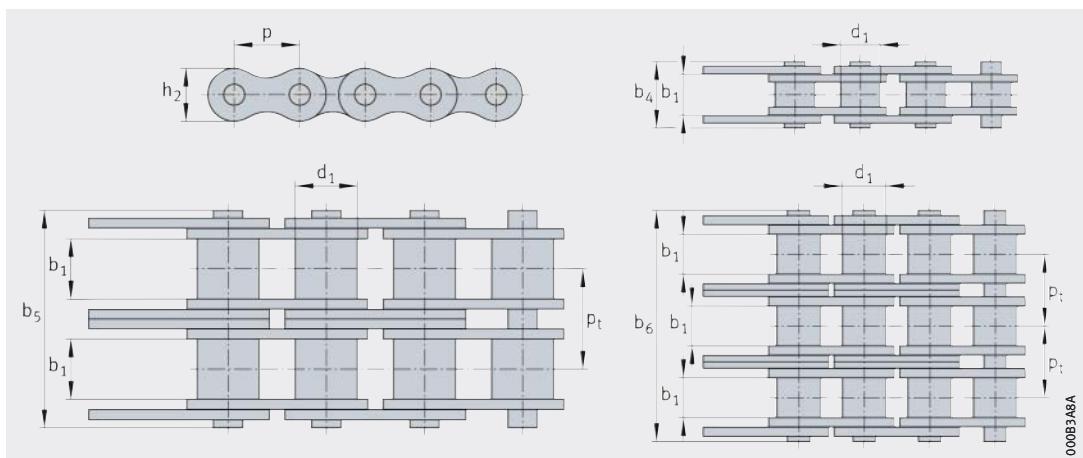
Tooth set angle

\_\_\_\_\_ °  
left hand = “-”, straight teeth = “ ”, right hand = “+”

## Chain

Type

simplex     duplex     triplex



In the case of chains that do not correspond to ISO 606 (DIN 8188, DIN 8187), the additional following data are required:

Roller width  $b_1$  \_\_\_\_\_ mm

Pin length  $b_4, b_5, b_6$  \_\_\_\_\_ mm

Roller diameter  $d_1$  \_\_\_\_\_ mm

Link height  $h_2$  \_\_\_\_\_ mm

Pitch  $p$  \_\_\_\_\_ mm

Transverse pitch  $p_t$  \_\_\_\_\_ mm

# Customer-specific lubrication gears and chain lubrication pinions

## Lubricant

Type \_\_\_\_\_

Grease       Oil

The following documents relating to the lubricant have been added to this checklist (necessary for enquiry):

Technical datasheet       Safety datasheet

## Available design envelope (L×W×H)

\_\_\_\_\_ × \_\_\_\_\_ × \_\_\_\_\_ mm

## Speed

Circumferential speed (gear) \_\_\_\_\_ m/s

Linear speed (toothed rack, chain) \_\_\_\_\_ m/s

## Operating temperature

from \_\_\_\_\_ to \_\_\_\_\_ °C

## Ambient conditions

Contamination       Water       Food industry       Outdoor use

## Relubrication

Lubrication device (designation) \_\_\_\_\_

Lubrication demand \_\_\_\_\_ g

every \_\_\_\_\_ hours

## Other information

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